

NGT Specialty Valves

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Page	Description	Flow	Available Options
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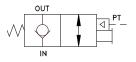
1/4 Tube Pilot-Operated Check Valve

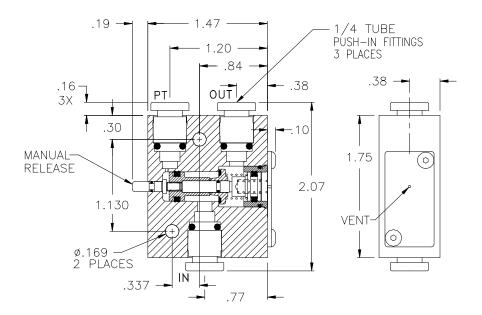
Patents Pending

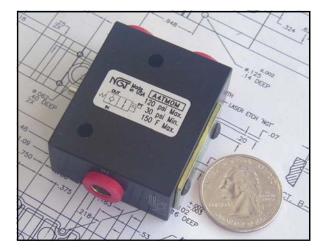
- New Smaller Size
- Push-on Connectors
- Manual Release
- .000113 cc/min Leak Rate

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).







Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

120 psi 30 psi @ 80 psi .000113 cc/min 30 - 150 F 1 cyc./sec. max. .50 max. (or I.D. tube) 2-3 psi Properly filtered dry air or lubricated air.

	LOAD
MANUAL RELEASE	

Model No.	1/4 Tube
Manual Release	A4TM0M



(

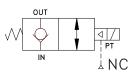
1/4 Tube Solenoid Air Pilot-Operated Locking Valves

Patents Pending

- New Smaller Size
- .000113 cc/min Leak Rate
- Solenoid Air Pilot (3/2 NC)
- No Fittings Required

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. The pilot signal to the valve is controlled by a normally closed 3-way solenoid valve.





120 psi

30 psi @ 80 psi

.000113 cc/min

1 cyc./sec. max.

lubricated air.

14 - 122 F

145 psi max.

3/2 normally closed 24 vdc, 2.5 watt

Properly filtered dry air or

NEMA 4 / IP 65 (EN 60529)

30 - 150 F

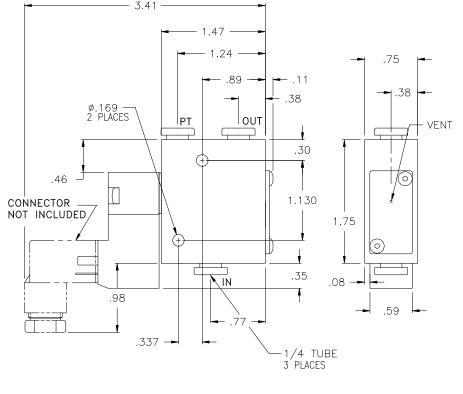
.50 2-3 psi

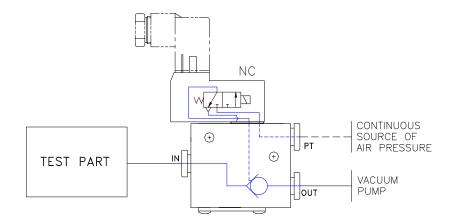
Operating Data:

Max. Pressure: Min. Pilot Pressure:
Leak Rate:
Temp. Range:
Cycle Rate:
Flow Capacity (Cv):
Cracking Pressure:
Service:

Solenoid:

- Temp Range:
- Protection Class:
- Duty Rating: Continuous 9.4 mm (DIN 43650)
- Connector:
- Pressure Rating:





Model No.	1/4 Tube
24 vdc Solenoid	A4TM00S24



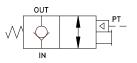
1/8 & 1/4 NPTF Pilot-Operated Locking Valves

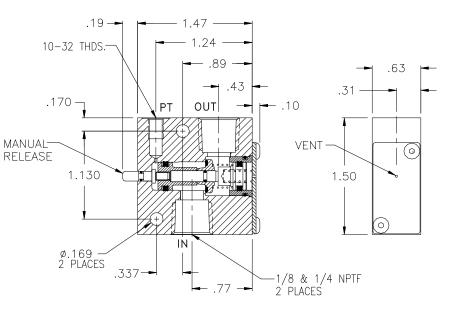
Patents Pending

- New Smaller Size
- Manual Release
- .000113 cc/min Leak Rate

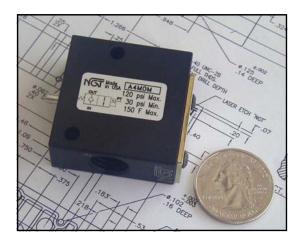
Basic Operation:

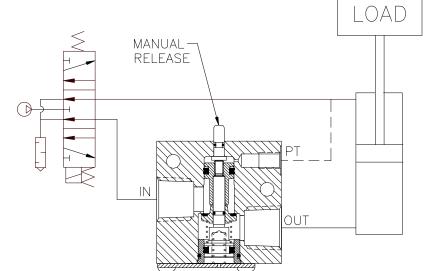
Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).





DIMENSIONS APPLY FOR BOTH 1/8 AND 1/4 MODELS





Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

30 psi @ 80 psi .000113 cc/min 30 - 150 F 1 cyc./sec. max. 1.2 2-3 psi Properly filtered dry air or lubricated air.

120 psi

Model No.	1/8 NPTF	1/4 NPTF
Manual Release	A2M0M	A4M0M



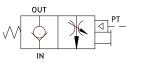
1/8 & 1/4 NPTF Pilot-Operated Locking Valves with Flow Controls

Patents Pending

- Manual Release (Metered)
- .000113 cc/min Leak Rate
- Lower Loads Slowly

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Slowly lower the load when the valve is piloted open. The manual release for exhausting trapped air is also metered through the flow control, so the load is lowered slowly when the manual release is depressed.



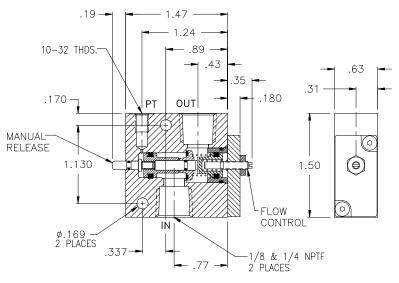


Operating Data:

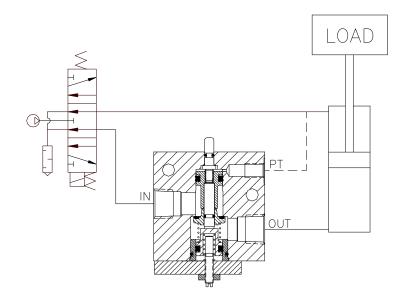
Max. Pressure:	120 psi
Min. Pilot Pressure:	30 psi @ 80 psi
Leak Rate:	.000113 cc/min
Temp. Range:	30 - 150 F
Cycle Rate:	1 cyc./sec. max.
Flow Capacity (Cv):	1.2
Cracking Pressure:	2-3 psi
Service:	Properly filtered
	air or lubricated

	.000113.00/11111
	30 - 150 F
	1 cyc./sec. max.
/):	1.2
e:	2-3 psi
	Properly filtered dry
	air or lubricated air.

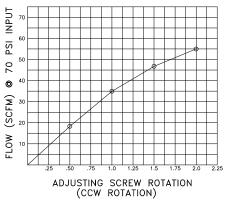
Model No.	1/8 NPTF	1/4 NPTF
Manual Release	A2M0MFL	A4M0MFL







No. of Turns	Equivalent Diameter (in.)
.5	.12
1.0	.17
1.5	.21
2.0	.24
2.5	.27
3.0	.30







1/8 & 1/4 NPTF Solenoid Air Pilot-Operated Locking Valves

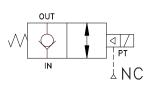
Patents Pending

- New Smaller Size

- .000113 cc/min Leak Rate
- Solenoid Air Pilot (3/2 NC)

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. The pilot signal to the valve is controlled by a normally closed 3-way solenoid valve.





120 nei

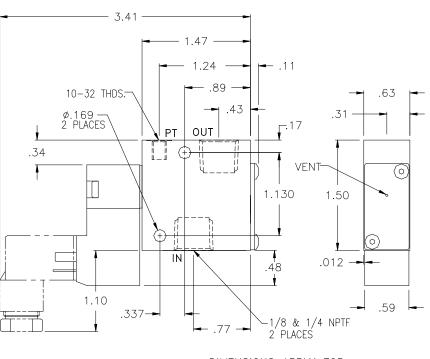
Operating Data:

Max. Pressure:
Min. Pilot Pressure:
Leak Rate:
Temp. Range:
Cycle Rate:
Flow Capacity (Cv):
Cracking Pressure:
Service:

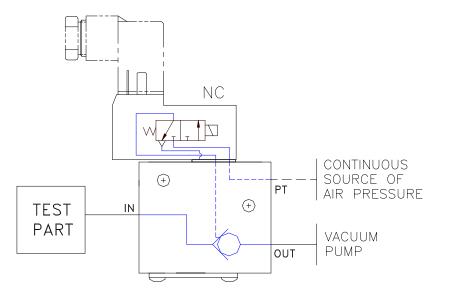
Solenoid:

- Temp Range:
- Protection Class:
- Duty Rating:
- Connector:
- Pressure Rating:

120 psi
30 psi @ 80 psi
.000113 cc/min
30 - 150 F
1 cyc./sec. max.
1.2
2-3 psi
Properly filtered dry air or
lubricated sir.
3/2 normally closed
24 vdc, 2.5 watt
14 - 122 F
NEMA 4 / IP 65 (EN 60529)
Continuous
9.4 mm (DIN 43650)
145 psi max.



DIMENSIONS APPLY FOR BOTH 1/8 AND 1/4 MODELS



Model No.	1/8 NPTF	1/4 NPTF
24 vdc Solenoid	A2M00S24	A4M00S24



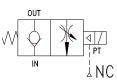
1/8 & 1/4 NPTF Solenoid Air Pilot-Operated Locking Valves with Flow Controls

Patents Pending

- New Smaller Size
- .000113 cc/min Leak Rate
- Solenoid Air Pilot (3/2 NC)
- Lower Loads Slowly

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. The pilot signal to the valve, is controlled by a normally closed 3-way solenoid valve. The flow is metered from output to input.





Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

Solenoid:

- Temp Range:
- Protection Class:
- Duty Rating:
- Connector: - Pressure Rating:
- 9.4 mm (DIN 43650) g: 145 psi max.

120 psi

30 - 150 F

1.2 2-3 psi

30 psi @ 80 psi

.000113 cc/min

1 cyc./sec. max.

lubricated air.

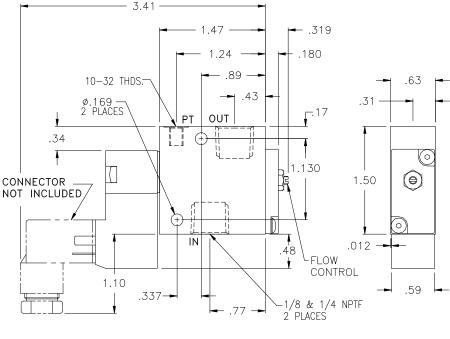
14 - 122 F

Continuous

3/2 normally closed 24 vdc, 2.5 watt

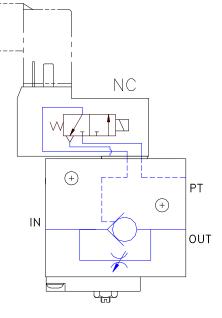
Properly filtered dry air or

NEMA 4 / IP 65 (EN 60529)



DIMENSIONS APPLY FOR BOTH 1/8 AND 1/4 MODELS

-	
No. of Turns	Equivalent Diameter (in.)
.5	.12
1.0	.17
1.5	.21
2.0	.24
2.5	.27
3.0	.30



Model No.	1/8 NPTF	1/4 NPTF
24 vdc Solenoid	A2M00FLS24	A4M00FLS24



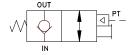
3/8 NPTF Pilot Operated Locking Valves

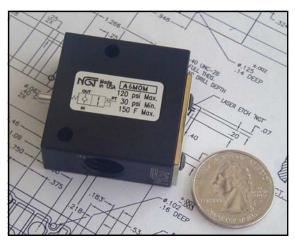
Patents Pending

- New Smaller Size
- Manual Release
- .000113 cc/min Leak Rate

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).

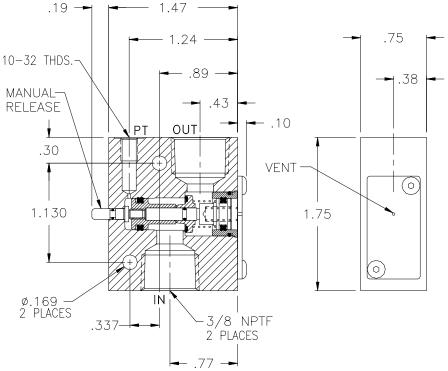


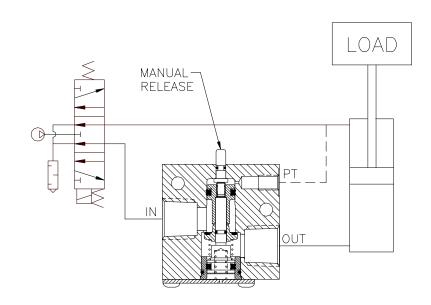


Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

120 psi 30 psi @ 80 psi .000113 cc/min 30 - 150 F 1 cyc./sec. max. 1.2 2-3 psi Properly filtered dry air or lubricated air.





Model No.	3/8 NPTF
Manual Release	A6M0M



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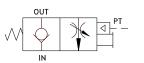
3/8 NPTF Pilot-Operated Locking Valve with Flow Control

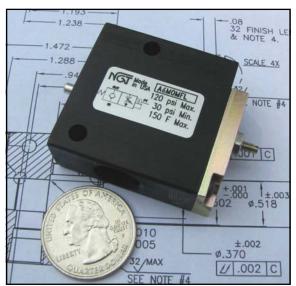
Patents Pending

- Lower Loads Slowly
- Manual Release (metered flow)
- .000113 cc/min Leak Rate

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Slowly lower the load when the valve is piloted open. The manual release for exhausting trapped air is also metered through the flow control, so the load is lowered slowly when the manual release is depressed.



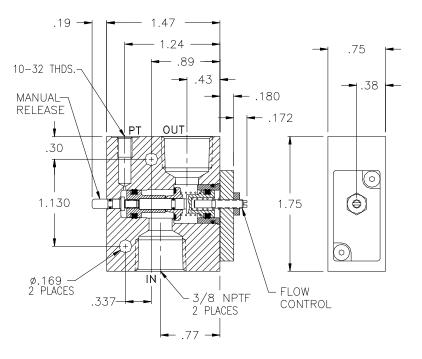


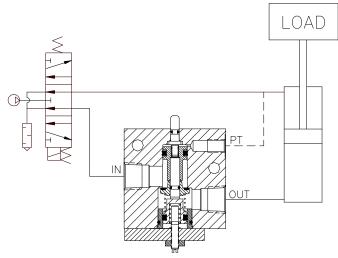
Operating Data:

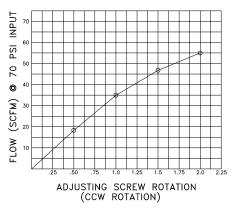
Max. Pressure:	120 psi
Min. Pilot Pressure:	30 psi @ 80 psi
Leak Rate:	.000113 cc/min
Temp. Range:	30 - 150 F
Cycle Rate:	1 cyc./sec. max.
Flow Capacity (Cv):	1.2
Cracking Pressure:	2-3 psi
Service:	Properly filtered dry
	air or lubricated air.

Model No.	3/8 NPTF
Manual Release	A6M0MFL

No. of Turns	Equivalent Diameter (in.)
.5	.12
1.0	.17
1.5	.21
2.0	.24
2.5	.27
3.0	.30







70 PSI INLET AT FULL PRESSURE DROP



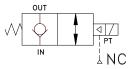
3/8 NPTF Solenoid Air Pilot-Operated Locking Valves

Patents Pending

- New Smaller Size
- .000113 cc/min Leak Rate
- Solenoid Air Pilot (3/2 NC)

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. The pilot signal to the valve is controlled by a normally closed 3-way solenoid valve.





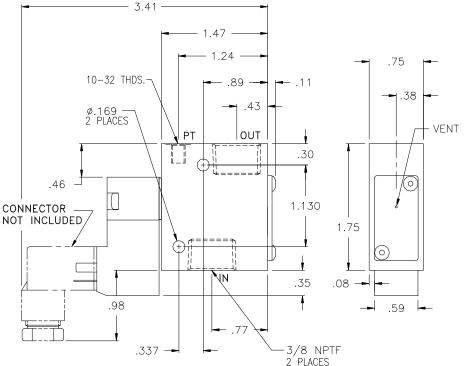
Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

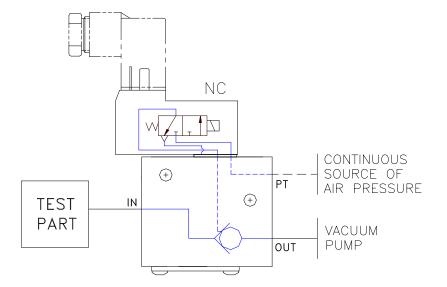
Solenoid:

- Temp Range:
- Protection Class:
- Duty Rating:
- Connector:
- Pressure Rating:

120 psi
30 psi @ 80 psi
.000113 cc/min
30 - 150 F
1 cyc./sec. max.
1.2
2-3 psi
Properly filtered dry air or
lubricated air.
3/2 normally closed
24 vdc, 2.5 watt
14 - 122 F
NEMA 4 / IP 65 (EN 60529)
Continuous
9.4 mm (DIN 43650)
145 psi max.



9



Model No.	3/8 NPTF
24 vdc Solenoid	A6M00S24



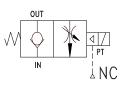
3/8 NPTF Solenoid Air Pilot-Operated Locking Valves with Flow Control ¹⁰

Patents Pending

- New Smaller Size
- .000113 cc/min Leak Rate
- Solenoid Air Pilot (3/2 NC)
- Lower Loads Slowly

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. The pilot signal to the valve is controlled by a normally closed 3-way solenoid. The flow is metered from output to input.





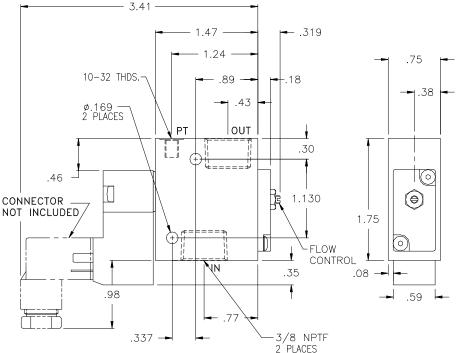
Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

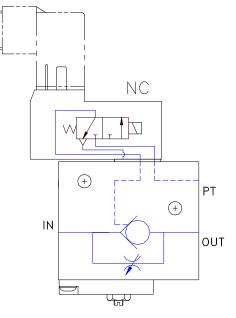
Solenoid:

- Temp Range:
- Protection Class:
- Duty Rating:
- Connector:
- Pressure Rating:

120 psi
30 psi @ 80 psi
.000113 cc/min
30 - 150 F
1 cyc./sec. max.
1.2
2-3 psi
Properly filtered dry air or
lubricated air.
3/2 normally closed
24 vdc, 2.5 watt
14 - 122 F
NEMA 4 / IP 65 (EN 60529)
Continuous
9.4 mm (DIN 43650)
145 psi max.



No. of Turns	Equivalent Diameter (in.)
.5	.12
1.0	.17
1.5	.21
2.0	.24
2.5	.27
3.0	.30



Model No.	3/8 NPTF
24 vdc Solenoid	A6M00FLS24

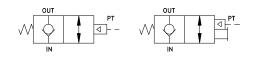


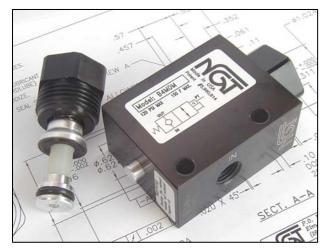
1/8, 1/4, 3/8 NPTF & G1/4, G3/8 BSPP Balanced Pilot Operated Check Valves

- Immediate Checking
- Optional Manual Release
- .000052 cc/min Leak Rate
- 316 Stainless Available
- Low & High Temp
- G1/4 & G3/8 BSPP In Stock
- Non-Ferrous In Stock

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).





150 psi

Operating Data:

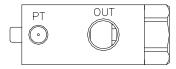
Max. Pressure: Min. Pilot Pressure:

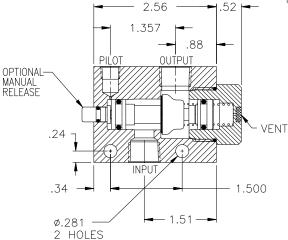
Leak Rate: Temp. Range:

Cycle Rate: Flow Capacity (Cv):

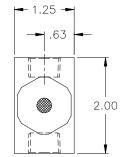
Cracking Pressure: Service:

40 psi 25 psi (see table `-K18') .0000522 cc/min 30-150 F 30-350 F (see table '-V') -40 -150 F (see table '-T40') 1 cyc./sec. max. 1.7 (1/8 model) 2.6 (1/4 and 3/8 models) 1-2 psi Properly filtered dry air or lubricated air.

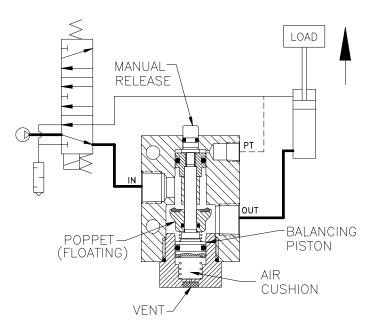








DIMENSIONS FOR ALL MODELS.

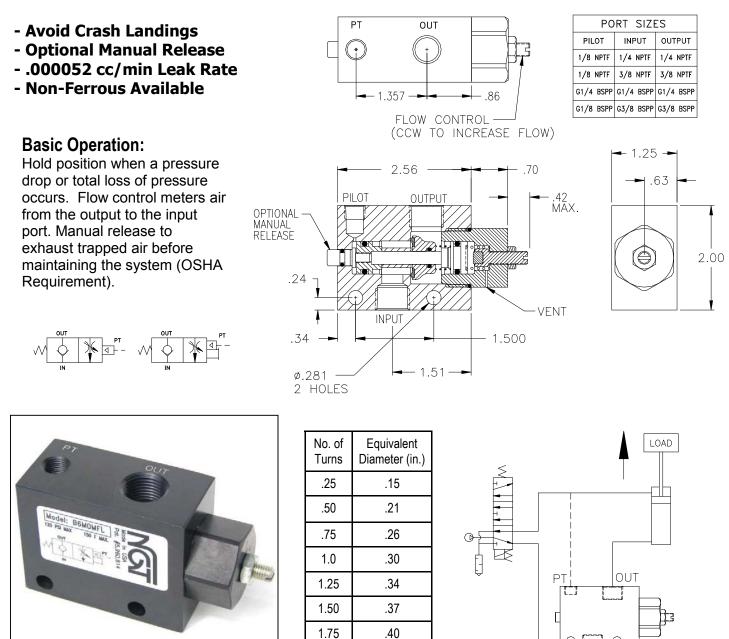


Model No.	1/8 NPTF	1/4 NPTF	3/8 NPTF	1/4 BSPP	3/8 BSPP
No Manual Release	B2M00	B4M00	B6M00	BG4M00-1	BG6M00
Manual Release	B2M0M	B4M0M	B6M0M	BG4M0M-1	BG6M0M
Flush Manual Release	B2MFM	B4MFM	B6MFM	BG4MFM-1	BG6MFM
For high temp seals add (-V) to the model # (ex. B2M0M-V). For low temp seals add (-T40) to the model # (ex. B2M0M-T40). For a lower pilot pressure add (-K18) to the model # (ex. B2M0M-K18). For the non-ferrous model add (–NF) to the model # (ex. B2M0M-NF).					



(Tel) 262-782-6125

1/4, 3/8 NPTF & G1/4, G3/8 BSPP Pilot Operated Check Valves with Flow Controls Fast Advance and Slow Retract - Avoid Crash Landings



Operating Data:

Max. Pressure: Min. Pilot Press.:

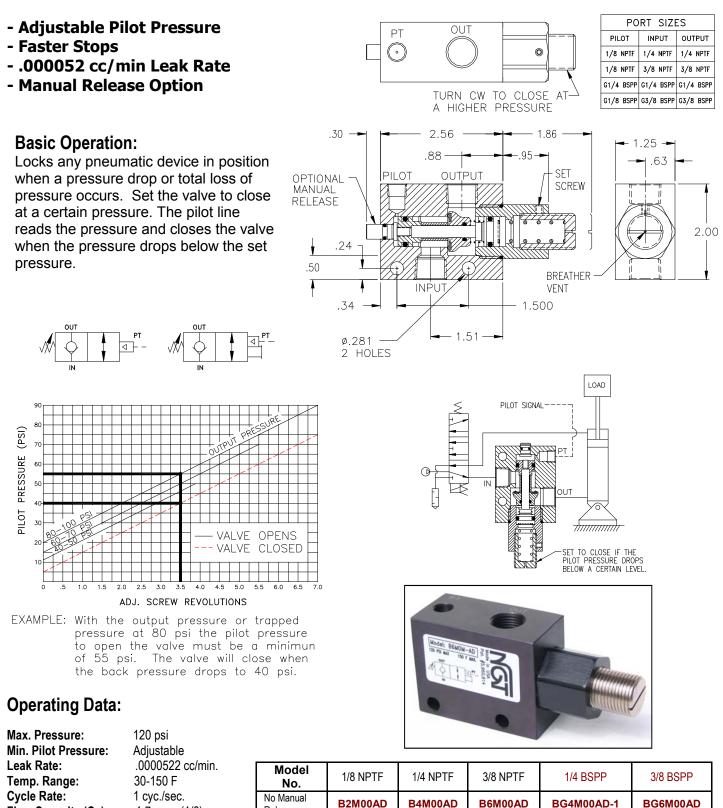
Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table) 30 - 150 F 1 cycles/sec max. 2.6 max 1-2 psi Properly filtered dry or lubricated air.

Model:	1/4 NPTF	3/8 NPTF	1/4 BSPP	3/8 BSPP
No Manual Release	B4M00FL	B6M00FL	BG4M00FL-1	BG6M00FL
Manual Release	B4M0MFL	B6M0MFL	BG4M0MFL-1	BG6M0MFL
Flush Manual Release	B4MFMFL	B6MFMFL	BG4MFMFL-1	BG6MFMFL
For a lower pilot pressure add (-K18) to the model # (ex. B4M0MFL-K18).				



12

1/8, 1/4, 3/8 NPTF & G1/4, G3/8 BSPP Adjustable Pilot-Operated Check Valve for Faster Stops or to Close at a Set Pressure.



NGT

Service:

Flow Capacity (Cv):

Cracking Pressure:

1.7 max. (1/8)

1-2 psi

2.6 max. (1/4 & 3/8)

Properly filtered

and lubricated air.

Release

Manual

Release

Release

Flush Manual

B2M0MAD

B2MFMAD

B4M0MAD

B4MFMAD

B6M0MAD

B6MFMAD

BG6M0MAD

BG6MFMAD

BG4M0MAD-1

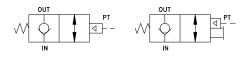
BG4MFMAD-1

1/4 & 3/8 NPTF Balanced Pilot Operated Check Valves - All Ports on One Side

- Immediate Checking
- Optional Manual Release
- .0000522 cc/min Leak Rate
- Low & High Temp

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).



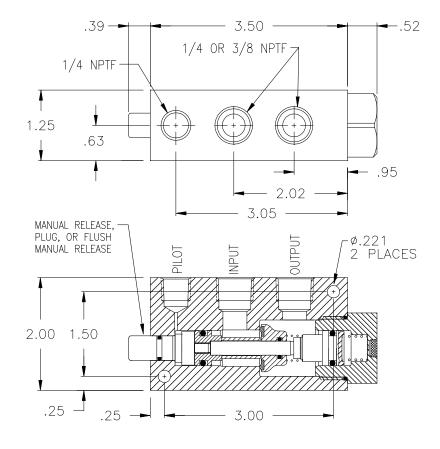


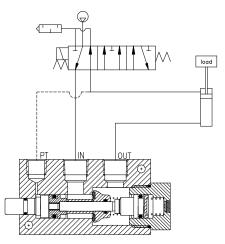
Operating Data:

Max. Pressure:			
Min.	Pilot Pressure:		

Leak Rate: Temp. Range:

Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table `-K18') .0000522 cubic cm/min 30 -150 F 30 - 350 F (see table `-V') -40 -150 F (see table `-V') 1 cyc./sec. max. 2.6 1-2 psi Properly filtered dry air or lubricated air.





Typical Locking Circuit

Model No.	1/4 NPTF	3/8 NPTF		
No Manual Release	B4100	B6100		
Manual Release	B410M	B610M		
Flush Manual Release	B41FM	B61FM		
For a lower pilot pressure add (-K18) to the model # (ex. B610M-K18) For high temp seals add (-V) to the model # (ex. B4100-V) For low temp seals add (-T40) to the model # (ex. B4100-T40)				



1.25

2.00

.25

- Adjustable Pilot Pressure
- Faster Stops
- .0000522 cc/min Leak Rate
- Manual Release Option

Basic Operation:

Locks any pneumatic device in position when a pressure drop or total loss of pressure occurs. Standard pilot-operated check valves will not close fast enough when back pressure is present in the pilot line. Increasing the spring pressure causes the valve to close before all the air exhausts, resulting in faster stops.

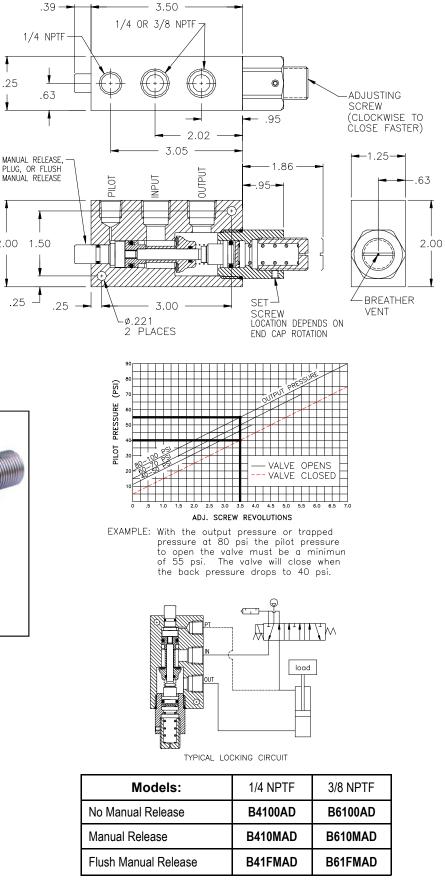




Operating Data:

Max. Pressure: **Pilot Pressure:** Temp. Range: Cycle Rate: Flow Capacity (Cv): **Cracking Pressure:** Service:

120 psi Adjustable 30-150 F 1 cyc./sec. 2.6 1-2 psi Properly filtered and lubricated air.





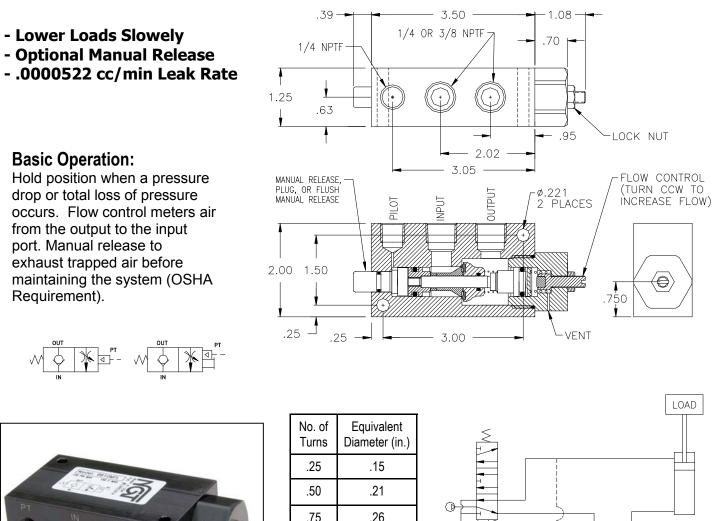
P.O Box 5223, Elm Grove, WI 53122-5223

(Tel) 262-782-6125

(Fax) 262-782-0197

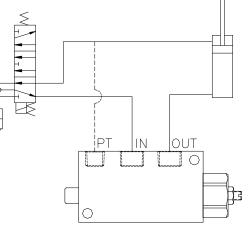
www.ngtvalves.com

1/4 & 3/8 NPTF Pilot Operated Check Valves with Flow Controls Fast Advance and Slow Retract - Avoid Crash Landings





No. of Turns	Equivalent Diameter (in.)
.25	.15
.50	.21
.75	.26
1.0	.30
1.25	.34
1.50	.37
1.75	.40



Operating Data:

Max. Pressure: Min. Pilot Press.:

Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table) 30 - 150 F 1 cycles/sec max. 2.6 max. 1-2 psi Properly filtered dry or lubricated air.

Model:	1/4 NPTF	3/8 NPTF		
No Manual Release	B4100FL	B6100FL		
Manual Release	B410MFL	B610MFL		
Flush Man. Release	B41FMFL	B61FMFL		
For a lower pilot pressure add (-K18) to the model # (ex. B610MFL-K18).				

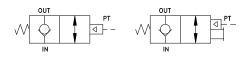


1/4 & 3/8 NPTF 316 Stainless Balanced Pilot Operated Check Valves

- Immediate Checking
- Optional Manual Release
- .0000522 cc/min Leak Rate
- Low & High Temp

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).





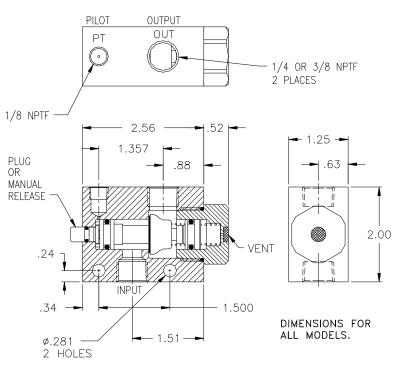
150 psi

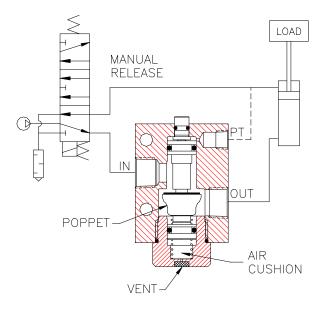
Operating Data:

Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range:

Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

40 psi .0000522 cubic cm/min 30-150 F 30-350 F (see table '-V') -40-150 F (see table '-T40') 1 cyc./sec. max. 2.6 1-2 psi Properly filtered dry air or lubricated air.



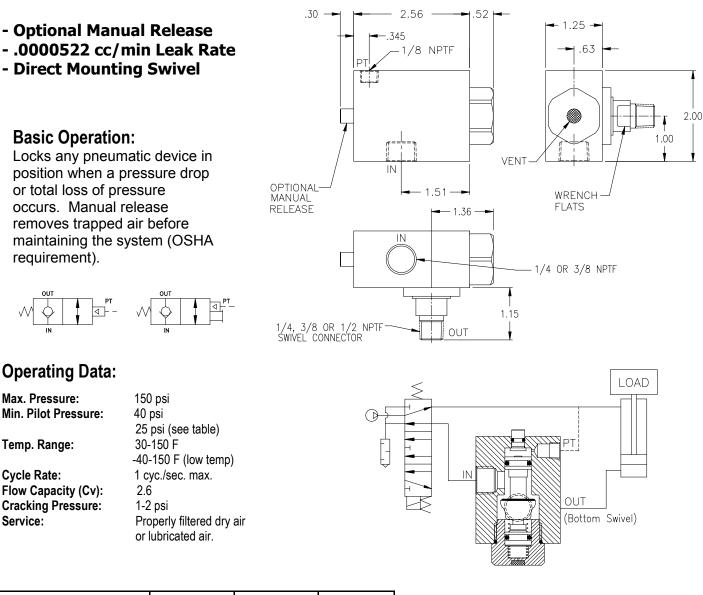


Model No.	1/4 NPTF	3/8 NPTF		
No Manual Release	B4M00SS	B6M00SS		
Manual Release	B4M0MSS	B6M0MSS		
Flush Manual Release	B4MFMSS	B6MFMSS		
For high temp seals add (-V) to the model # (ex. B4M0MSS-V).				

For low temp seals add (-T40) to the model # (ex. B4M0MSS-T40).



1/4, 3/8 & 1/2 NPTF Swivel Mounted Pilot-Operated Check Valves



Models	1/4 Swivel	3/8 Swivel	1/2 Swivel	
1/4 NPTF Input Port				
No Manual Release	B4S00-25	B4S00-38	B4S00-50	
Manual Release	B4S0M-25	B4S0M-38	B4S0M-50	
Flush Man. Release	B4SFM-25	B4SFM-38	B4SFM-50	
3/8 NPTF Input Port				
No Manual Release	B6S00-25	B6S00-38	B6S00-50	
Manual Release	B6S0M-25	B6S0M-38	B6S0M-50	
Flush Man. Release	B6SFM-25	B6SFM-38	B6SFM-50	
For low temp version add a (-T40) to the end of the model # (Ex: B4S00-25-T40). For low pilot pressure add a (- K18) to the end of the model # (Ex: B4S00-K18).				

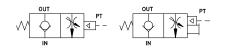


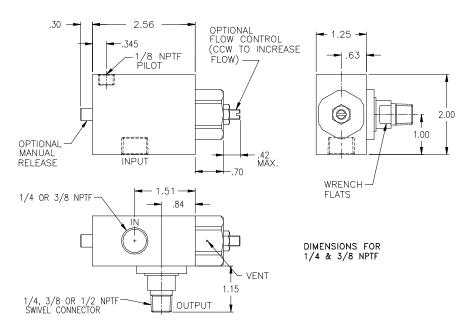


- Optional Manual Release
- .0000522 cc/min Leak Rate
- Swivel Mount
- Lower Loads Slowly

Basic Operation:

Hold position when a pressure drop or total loss of pressure occurs. Fast advance and slow retract to avoid crash landings. Manual release to exhaust trapped air before maintaining the system (OSHA Requirement).







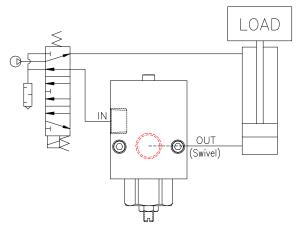
Operating Data:

Max. Pressure: Min. Pilot Pressure:

Cycle Rate: Temp. Range: Flow Capacity (Cv): Cracking Pressure: Service: 40 psi 25 psi (see table) 1 cyc./sec. 30-150 F 2.6 max. 1-2 psi Properly filtered and lubricated air or dry air.

150 psi

No. of Turns	Equivalent Diameter (in.)
.25	.15
.50	.21
.75	.26
1.0	.30
1.25	.34
1.50	.37
1.75	.40



Models:

1/4 NPTF Input Port	1/4 Swivel	3/8 Swivel	1/2 Swivel	
No Manual Release	B4S00FL-25	B4S00FL-38	B4S00FL-50	
Manual Release	B4S0MFL-25	B4S0MFL-38	B4S0MFL-50	
Flush Manual Release	B4SFMFL-25	B4SFMFL-38	B4SFMFL-50	
3/8 NPTF Input Port	1/4 Swivel	3/8 Swivel	1/2 Swivel	
No Manual Release	B6S00FL-25	B6S00FL-38	B6S00FL-50	
Manual Release	B6S0MFL-25	B6S0MFL-38	B6S0MFL-50	
Flush Manual Release	B6SFMFL-25	B6SFMFL-38	B6SFMFL-50	
For a lower pilot pressure add (-K18) to the model # (Ex: B6S0MFL-25-K18)				



1/4, 3/8 and 1/2 NPTF Swivel Mount Pilot-Operated Check Valves with 'Quick Close' ²⁰ Adjustment

Þ.

.30

1/4 OR 3/8 NPTF

1/4, 3/8 OR 1/2 NPTF SWIVEL CONNECTOR

OPTIONAL MANUAL

RELEASE

2.56

INPUT

IN

1.51-

.84

OUTPUT

1.86

SET

SCREW

BREATHER

VENT

.95

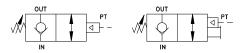
0

1.15

- Optional Manual Release
- .0000522 cc/min Leak Rate
- 'Quick Close' Operation
- Direct Mounting Swivel

Basic Operation:

Locks any pneumatic device in position when a pressure drop or total loss of pressure occurs. Standard pilot-operated check valves will not close fast enough when back pressure is present in the pilot line. Increasing the spring pressure causes the valve to close at a higher pilot pressure or before all the air exhausts, resulting in faster stops. Optional manual and flush manual release.



Operating Data:

Max. Pressure: Min. Pilot Pressure: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

1/4 NPTF Input Port

No Manual Release

3/8 NPTF Input Port

No Manual Release

Manual Release

Flush Release

Manual Release

Flush Release

120 psi Adjustable 30-150 F 1 cyc./sec. 2.6 1-2 psi Properly filtered and lubricated air.

MODELS

3/8 Swivel

B4S00AD-38

B4S0MAD-38

B4SFMAD-38

3/8 Swivel

B6S00AD-38

B6S0MAD-38

B6SFMAD-38

1/4 Swivel

B4S00AD-25

B4S0MAD-25

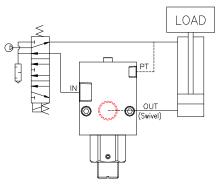
B4SFMAD-25

1/4 Swivel

B6S00AD-25

B6S0MAD-25

B6SFMAD-25



1/2 Swivel

B4S00AD-50

B4S0MAD-50

B4SFMAD-50

1/2 Swivel

B6S00AD-50

B6S0MAD-50

B6SFMAD-50



- 1.25 -

WRENCH

DIMENSIONS FOR

1/4 & 3/8 NPTF

FLATS

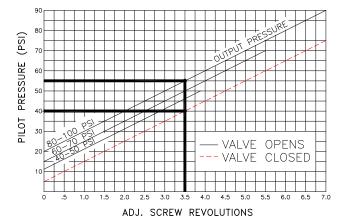
ADJUSTING SCREW

(CLOCKWISE TO CLOSE FASTER)

.63

2.00

1.00



EXAMPLE: With the output pressure or trapped pressure at 80 psi the pilot pressure to open the valve must be a minimun of 55 psi. The valve will close when the back pressure drops to 40 psi.

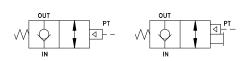
N/CT	
	С Ч

1/2 & 3/4 NPTF Balanced Pilot Operated Check Valves

- Immediate Checking
- Optional Manual Release
- .0000522 cc/min Leak Rate
- Low & High Temp

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs. Manual release for exhausting trapped air before maintaining the system (OSHA Requirement).



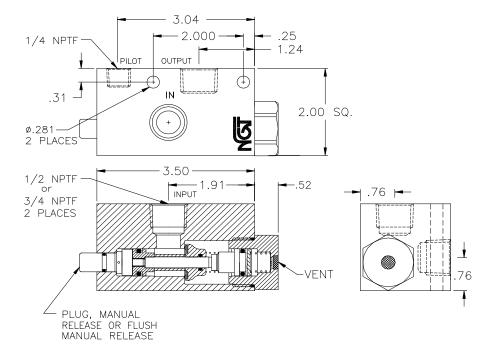


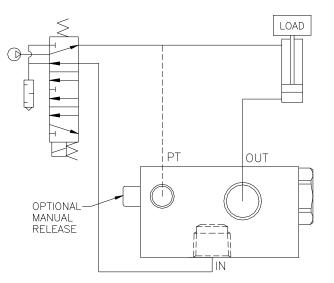
Operating Data:

Max. Pressure: Min. Pilot Pressure:

Leak Rate: Temp. Range:

Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table '-K18') .0000522 cc/min 30-150 F 30-350 F (see table `-V') -40-150 F (see table `-V') 1 cyc./sec. max. 3.8 1-2 psi Properly filtered dry air or lubricated air.





Model No.	1/2 NPTF	3/4 NPTF
No Manual Release	B8100	B12100
Manual Release	B810M	B1210M
Flush Manual Release	B81FM	B121FM
For a lower pilot pressure add (-K18) to the model # (ex. B810M-K18). For high temp seals add (-V) to the model # (ex. B810M-V). For low temp seal add (-T40) to the model # (ex. B810M-T40).		

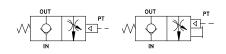


1/2 & 3/4 NPTF Pilot Operated Check Valves with Flow Controls Fast Advance and Slow Retract - Avoid Crash Landings

- Lower Loads Slowly
- Optional Manual Release
- .0000522 cc/min Leak Rate

Basic Operation:

Hold position when a pressure drop or total loss of pressure occurs. Flow control meters air from the output to the input port. Manual release to exhaust trapped air before maintaining the system (OSHA Requirement).

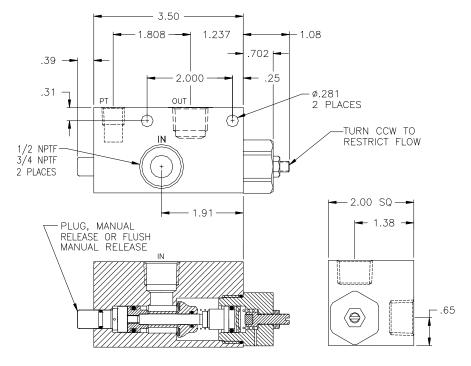


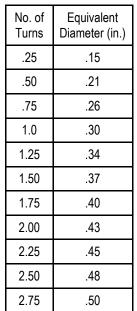


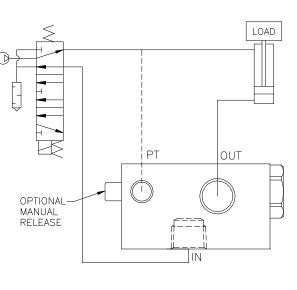
Operating Data:

Max. Pressure: Min. Pilot Press.:

Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table) 30 - 150 F 1 cycles/sec max. 3.8 max. 1-2 psi Properly filtered dry or lubricated air.







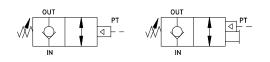
Model:	1/2 NPTF	3/4 NPTF
No Manual Release	B8100FL	B12100FL
Manual Release	B810MFL	B1210MFL
Flush Man. Release	B81FMFL	B121FMFL
For a lower pilot pressure add (-K18) to the model # (ex: B810MFL-K18).		



- Adjustable Pilot Pressure
- Faster Stops
- .0000522 cc/min Leak Rate
- Manual Release Option

Basic Operation:

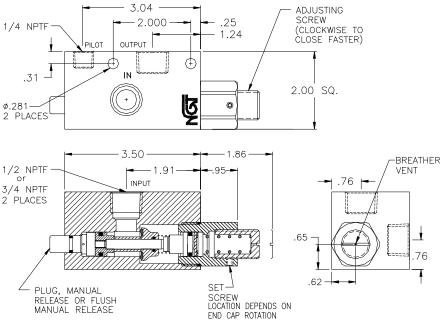
Locks any pneumatic device in position when a pressure drop or total loss of pressure occurs. Standard pilot-operated check valves will not close fast enough when back pressure is present in the pilot line. Increasing the spring pressure causes the valve to close before all the air exhausts, resulting in faster stops.

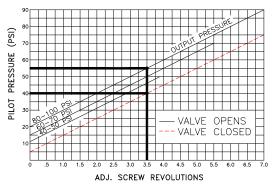


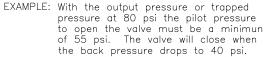


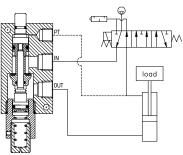
Operating Data:

Max. Pressure: Pilot Pressure: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 120 psi Adjustable 30-150 F 1 cyc./sec. 3.8 max. 1-2 psi Properly filtered and lubricated air.









TYPICAL LOCKING CIRCUIT

Models:	1/2 NPTF	3/4 NPTF
No Manual Release	B8100AD	B12100AD
Manual Release	B810MAD	B1210MAD
Flush Manual Release	B81FMAD	B121FMAD

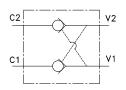


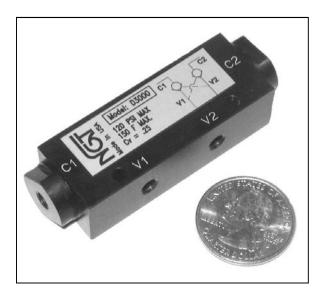
Miniature Dual Check Valve with 10-32 Ports

- Air Tight Locking
- Small Package
- Faster Stops
- Less Bounce

Basic Operation:

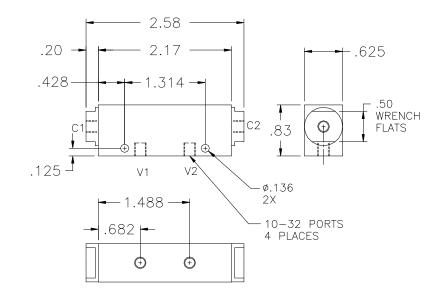
In the event of a pressure loss this unique valve maintains cylinder position by locking air in both cylinder ports. Eliminate drift due to leaky spool valves.

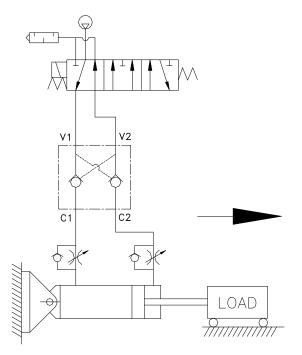




Operating Data:

Min / Max. Pressure: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 25-120 psi 30-150 F 1 cyc./sec. max. .25 1-2 psi Properly filtered dry air or lubricated air.









(Tel) 262-782-6125

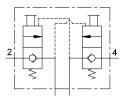
Dual Locking Valve w/ Manual Release - For Numatics 2012 Series Valves

Patents Pending

- Dual Manual Release
- Bubble Tight Locking
- Direct Mount to 2012 Base
- Locks in 2 Directions
- Compact Design
- No Extra Plumbing
- Quick Assembly (5 min)

Basic Operation:

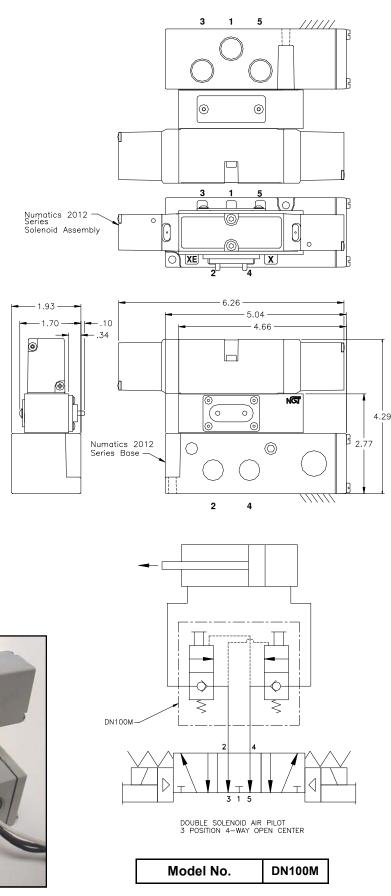
In the event of a pressure loss air pressure is locked bubble-tight in both the output ports (2 and 4). Eliminates drift due to leaky spools. The manual release allows the release of trapped air from both ports independently (OSHA requirement).



Operating Data:

Min. / Max. Pressure:30-150 psiTemp. Range:20-150 FCycle Rate:1 cyc./sec. max.Flow Capacity (Cv):1.2Cracking Pressure:2-3 psiService:Properly filtered dry air or
lubricated air.Solenoid:3-position 4-way open center





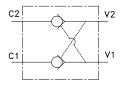


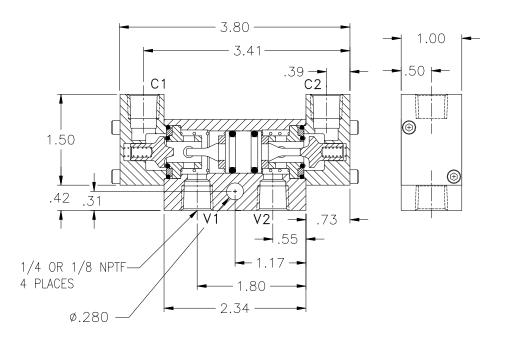
1/4 NPTF Dual Check Valves

- Air Tight Locking
- Small Package
- Faster Stops
- Less Bounce

Basic Operation:

In the event of a pressure loss this unique valve maintains cylinder position by locking air in both cylinder ports. Eliminate drift due to leaky spool valves.



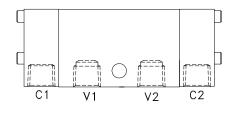


26

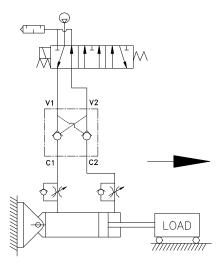


Operating Data:

Min / Max. Pressure: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 20-120 psi 30-150 F 1 cyc./sec. max. 1.5 1-2 psi Properly filtered dry air or lubricated air.



All ports on one side



Model No.	1/4 NPTF
Ports Opposite Sides	D4A000
Ports Same Side	D4AS00

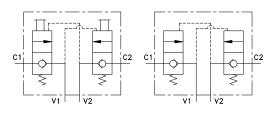


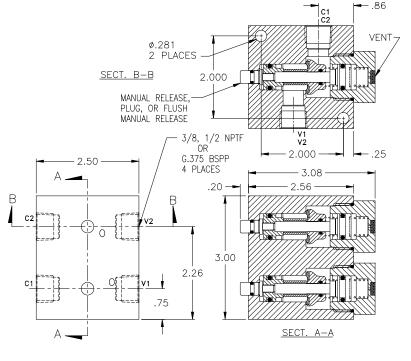
3/8 & 1/2 NPTF & 3/8 BSPP Dual Check Valves

- Dual Manual Release
- .0000522 cc/min Leak Rate
- High Temp Available
- G.375 BSPP In Stock

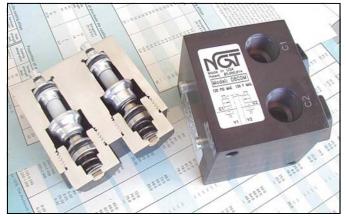
Basic Operation:

In the event of a pressure loss this unique valve maintains cylinder position by locking air in both cylinder ports. Eliminate drift due to leaky spool valves. A manual release is available to release trapped air from both ports independently.



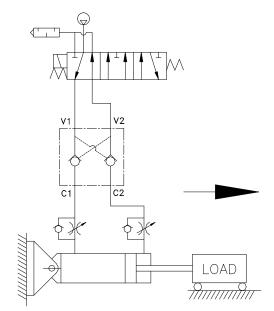


DIMS. APPLY TO BOTH 3/8 & 1/2 NPTF & BSPP MODELS



Operating Data:

Max. Pressure: Min. Pilot Pressure:	150 psi 40 psi 20 psi (see table '-K18')
Adv & Retract Ratio:	The ratio of advance / retract pressures (or retract / advance) should not be greater than a ratio of 2 to 1.
Temp. Range:	-20 -150 F 30-350 F (see table)
Cycle Rate:	1 cyc./sec. max.
Flow Capacity (Cv):	3.8
Cracking Pressure:	1-2 psi
Service:	Properly filtered dry air or lubricated air.



Model No.	3/8 NPTF	3/8 BSPP	1/2 NPTF
No Manual Release	D6C00	DG6C00	D8C00
Manual Release	D6C0M	DG6C0M	D8C0M
Flush Manual Release	D6CFM	DG6CFM	D8CFM
For high temp seals add (-V) to the model # (ex. D6C0M-V). For low pilot pressure add (-K18) to the model # (ex. D6C0M-K18)			

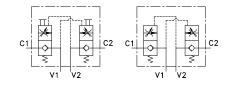


3/8 & 1/2 NPTF & 3/8 BSPP Dual Check Valves with Flow Controls and Optional Manual Release

- Dual Manual Release
- .0000522 cc/min Leak Rate
- G.375 BSPP In Stock
- Lower Loads Slowly

Basic Operation:

In the event of a pressure loss this unique valve maintains cylinder position by locking air in both cylinder ports. The internal flow controls meter air out of the cylinder. A manual release is available to release trapped air from both ports independently.





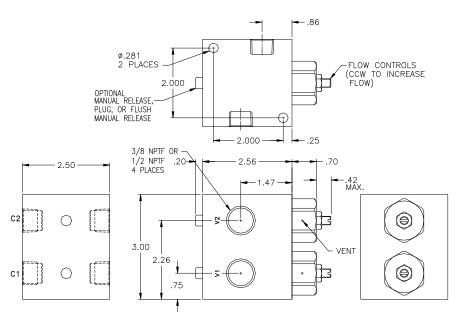
150 psi

Operating Data:

Max. Pressure: Min Pilot Pressure:

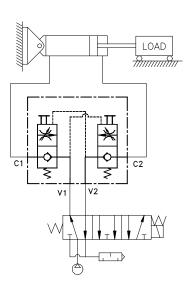
Temp. Range: Adv & Retract Ratio:

Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 40 25 (see table '-K18') -20 -150 F The ratio of advance / retract pressures (or retract / advance) should not be greater than a ratio of 2 to 1. 1 cyc./sec. max. 3.8 max. 1-2 psi Properly filtered dry air or lubricated air.



DIMS. APPLY TO BOTH 3/8 & 1/2 NPTF MODELS

No. of Turns	Equivalent Diameter (in.)
.25	.15
.50	.21
.75	.26
1.0	.30
1.25	.34
1.50	.37
1.75	.40
2.00	.43
2.25	.45
2.50	.48
2.75	.50



Model No.	3/8 NPTF	3/8 BSPP	1/2 NPTF
No Manual Release	D6C00FL	DG6C00FL	D8C00FL
Manual Release	D6C0MFL	DG6C0MFL	D8C0MFL
Flush Manual Release	D6CFMFL	DG6CFMFL	D8CFMFL
For 25 psi pilot pressure add (-K18) to the model # (ex. D6C0MFL-K18)			



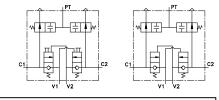
3/8 & 1/2 NPTF Dual Check Valves with Remote Release

- Dual Manual Release

- .0000522 cc/min Leak Rate
- Remote Release

Basic Operation:

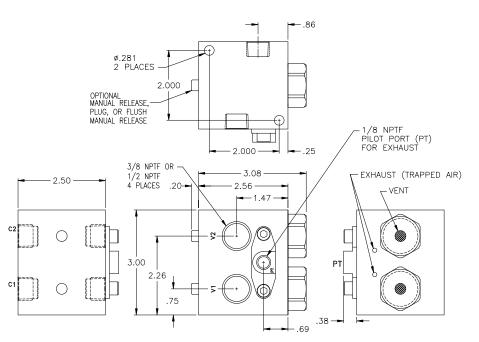
This valve was designed for equipment where the valve cannot be easily accessed. In the event of a pressure loss, both output ports will lock bubble tight, as long as pressure is applied to the pilot port 'PT'. Releasing pressure to the pilot port 'PT' will release trapped air to atmosphere. Optional manual release and flow controls are also available with this model.



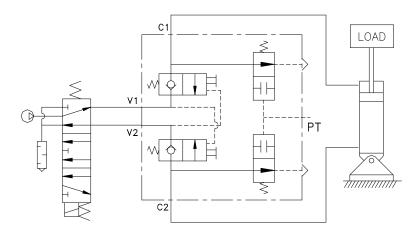


Operating Data:

Max. Pressure: Min. Pressure:	150 psi 40 psi - standard unit 25 psi - low pressure (see table '-K18')
Adv & Retract Ratio:	The ratio of advance / retract pressure (or retract / advance) should not be greater than a ratio of 2 to 1.
Temp. Range:	-30 -150 F
Cycle Rate:	1 cyc./sec. max.
Flow Capacity (Cv):	3.9
Cracking Pressure:	1-2 psi
Auto Exhaust:	At 80 psi trapped air, the
	pilot port 'PT' must drop to
	30 psi to exhaust.
Service:	Properly filtered dry air or lubricated air.



DIMS. APPLY TO BOTH 3/8 & 1/2 NPTF MODELS



Model No.	3/8 NPTF	1/2 NPTF
No Manual Release	D6C00EA	D8C00EA
Manual Release	D6C0MEA	D8C0MEA
Flush Manual Release	D6CFMEA	D8CFMEA
For a lower pilot pressure add (-K18) to the model # (ex. D6C0MEA-K18).		

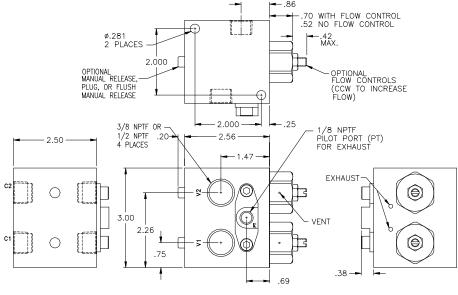


3/8 & 1/2 NPTF Dual Check Valves with Remote Release, Flow Controls and **Optional Manual Release**

- Dual Manual Release
- .0000522 cc/min Leak Rate
- Remote Release
- Dual Flow Controls

Basic Operation:

This valve was designed for equipment where the valve cannot be easily accessed. In the event of a pressure loss, both output ports will lock bubble tight, as long as pressure is applied to the pilot port 'PT'. Releasing pressure to the pilot port 'PT' will release trapped air to atmosphere. Optional manual release and flow controls are also available with this model.



DIMS. APPLY TO BOTH 3/8 & 1/2 NPTF MODELS

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PT

C1

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C2

V1

V2

No. of Turns	Equivalent Diameter (in.)
.25	.15
.50	.21
.75	.26
1.0	.30
1.25	.34
1.50	.37
1.75	.40
2.00	.43
2.25	.45
2.50	.48
2.75	.50



Operating Data:

Max. Pressure:	150 psi
Min. Pressure:	40 psi - standard unit
	25 psi - low pressure (see table '-K18')
Adv & Retract Ratio:	The ratio of advance / retract pressure (or retract / advance) should not be
	greater than a ratio of 2 to 1.
Temp. Range:	-30 -150 F
Cycle Rate:	1 cyc./sec. max.
Flow Capacity (Cv):	3.9 max.
Cracking Pressure:	1-2 psi
Auto Exhaust:	At 80 psi trapped air, the
	pilot port 'PT' must drop to
	30 psi to exhaust.
Service:	Properly filtered dry air or lubricated air.

Model No.	3/8 NPTF	1/2 NPTF		
No Manual Release	D6C00EAFL	D8C00EAFL		
Manual Release	D6C0MEAFL	D8C0MEAFL		
Flush Manual Release	D6CFMEAFL	D8CFMEAFL		
For a lower pilot pressure add (-K18) to the model # (ex. D6C0MEAFL-K18).				

LOAD

111111111

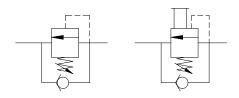


1/4, 3/8 NPTF & G1/4, G3/8 BSPP Pneumatic Counterbalance Valves

- Optional Manual Release
- .0000522 cc/min Leak Rate
- Adjustable Load Setting

Basic Operation:

The counterbalance valve will hold a load in position until pressure or an external force is applied to move the load. Turning the adjusting screw clockwise will increase the load carrying capacity of the valve. Optional manual and flush manual release.





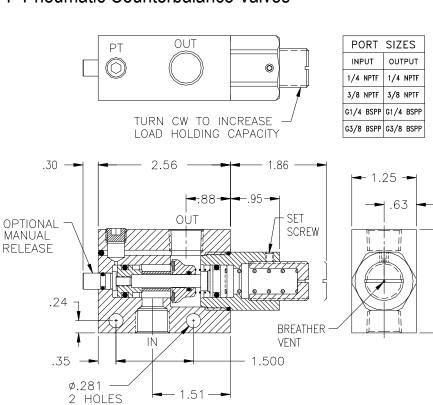
Operating Data:

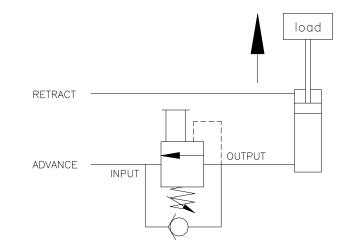
Max. Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service:

120 psi
.0000522 cc/min.
30-150 F
1 cyc./sec.
2.6
1-2 psi
Properly filtered
and lubricated air.

MODELS:	1/4 NPTF	3/8 NPTF	1/4 BSPP	3/8 BSPP
No Manual Release	B4MC00	B6MC00	BG4MC00	BG6MC00
Manual Release	B4MC0M	B6MC0M	BG4MC0M	BG6MC0M
Flush Release	B4MCFM	B6MCFM	BG4MCFM	BG6MCFM







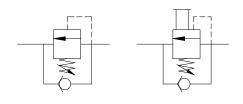
2.00

1/4, 3/8 and 1/2 NPTF Swivel Mount Counterbalance Valves

- Optional Manual Release
- .0000522 cc/min Leak Rate
- Adjustable Load Setting
- Direct Mounting Swivel

Basic Operation:

The counterbalance valve will hold a load in position until pressure or an external force is applied to move the load. Turning the adjusting screw clockwise will increase the load carrying capacity of the valve. Optional manual and flush manual release.

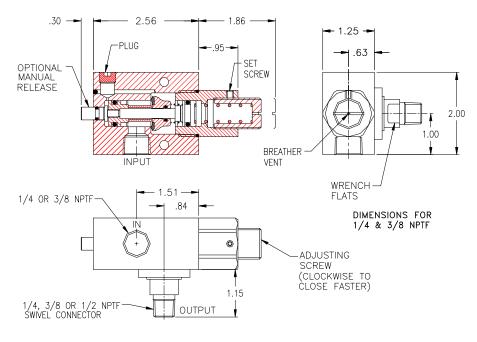


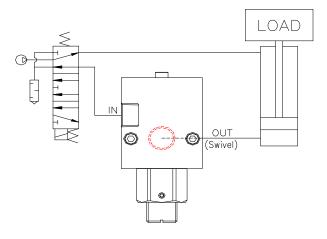


Operating Data:

Max. Pressure:
Leak Rate:
Temp. Range:
Cycle Rate:
Flow Capacity (Cv):
Cracking Pressure:
Service:

120 psi .0000522 cc/min. 30-150 F 1 cyc./sec. 2.6 1-2 psi Properly filtered and lubricated air.





MODELS				
1/4 NPTF Input Port				
	1/4 Swivel	3/8 Swivel	1/2 Swivel	
No Manual Release	B4SC00-25	B4SC00-38	B4SC00-50	
Manual Release	B4SC0M-25	B4SC0M-38	B4SC0M-50	
Flush Release	B4SCFM-25	B4SCFM-38	B4SCFM-50	

3/8 NPTF Input Port				
	1/4 Swivel	3/8 Swivel	1/2 Swivel	
No Manual Release	B6SC00-25	B6SC00-38	B6SC00-50	
Manual Release	B6SC0M-25	B6SC0M-38	B6SC0M-50	
Flush Release	B6SCFM-25	B6SCFM-38	B6SCFM-50	

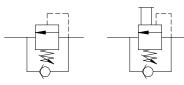


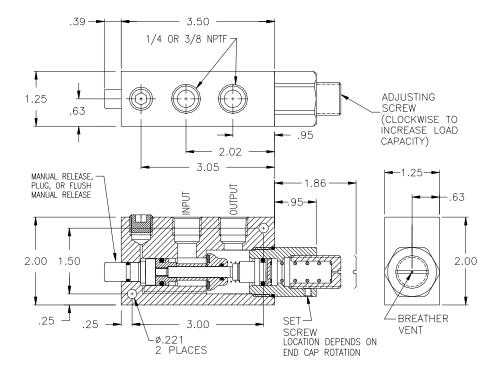
1/4 and 3/8 NPTF Pneumatic Counterbalance Valves

- Optional Manual Release
- .0000522 cc/min Leak Rate
- Adjustable Load Setting

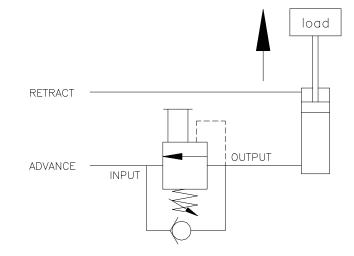
Basic Operation:

The counterbalance valve will hold a load in position until pressure or an external force is applied to move the load. Turning the adjusting screw clockwise will increase the load carrying capacity of the valve. Optional manual and flush manual release.









Operating Data:

Max. Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 120 psi .0000522 cc/min. 30-150 F 1 cyc./sec. 2.6 1-2 psi Properly filtered and lubricated air.

MODELS:	1/4 NPTF	3/8 NPTF
No Manual Release	B41C00	B61C00
Manual Release	B41C0M	B61C0M
Flush Release	B41CFM	B61CFM



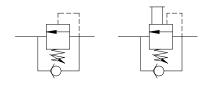
(Tel) 262-782-6125

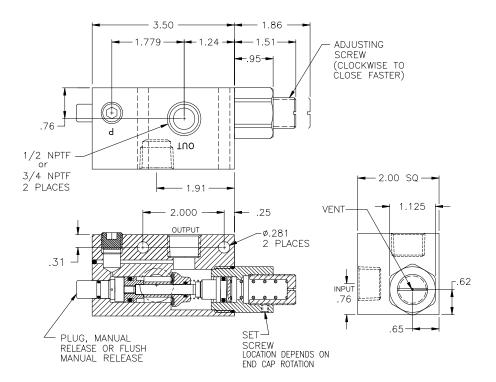
1/2 and 3/4 NPTF Pneumatic Counterbalance Valves

- Optional Manual Release
- .0000522 cc/min Leak Rate
- Adjustable Load Setting

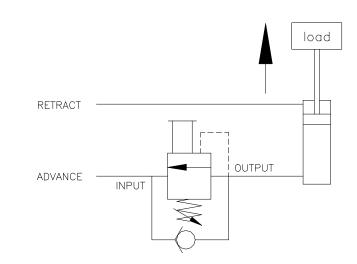
Basic Operation:

The counterbalance valve will hold a load in position until pressure or an external force is applied to move the load. Turning the adjusting screw clockwise will increase the load carrying capacity of the valve. Optional manual and flush manual release.









Operating Data:

Max. Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 120 psi .0000522 cc/min. 30-150 F 1 cyc./sec. 3.8 1-2 psi Properly filtered and lubricated air.

MODELS:	1/2 NPTF	3/4 NPTF
No Manual Release	B81C00	B121C00
Manual Release	B81C0M	B121C0M
Flush Release	B81CFM	B121CFM



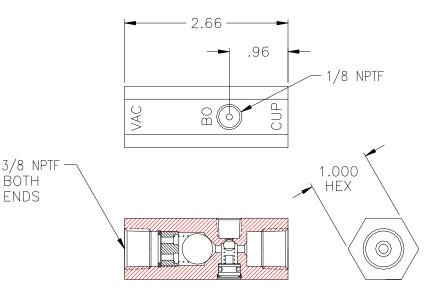
3/8 NPTF Vacuum-Loc Valve

- Air-Tight

- Small Package

Basic Operation:

Vacuum is applied to the vacuum port in order to pick up a part. Pressure is applied to eject the part from the vacuum cup. The internal check maintains vacuum when the supply is removed.

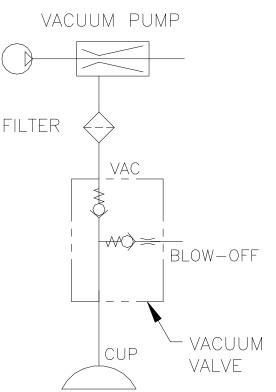






Operating Data:

Min Blow Off: Temp. Range: Vacuum Cracking: Flow Capacity (Cv): Service: 25 psi 30-150 F 1 in Hg. .6 Properly filtered dry air or lubricated air.



Model No.
V6400



1/8, 1/4 & 3/8 NPTF 2-Way Normally Open, Pilot to Close with Floating Check

- .000052 cc/min Leak Rate - Pilot to Close (\bigcirc) 1/8, 1/4 OR 3/8 NPTF - Checks in One Direction 2 PLACES PLUG 1.25 -2.56 .52 .38 **Basic Operation:** .63 .88 Normally open valve that closes when OUT 1/8 NPTF pressure is applied to the pilot port. To open the valve, release the pilot pressure. Internal check allows free flow 2.00 PT from input to output. PI .24 OUT IN ΡT .34 1.500 1 IN 1.51-Ø.281 2 HOLES DATUM -A-LOAD INPUT .03 OUTPUT RELEASE PILOT PRESSURE TO OPEN THE VALVE. Max. Pressure: 120 psi BUBBLE TIGHT SEAL

AT OUTPUT PORT.

36

Model No.		
1/8 NPTF	1/4 NPTF	3/8 NPTF
B2M00N0	B4M00N0	B6M00N0



Operating Data:

Pilot to Close: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv):

Cracking Pressure: Service:

45 psi min. .0000522 cubic cm/min -20 F to150 F 1 cyc./sec. max. 1.7 (1/8 model) 2.6 (1/4 and 3/8 models) 1-2 psi Properly filtered dry air or lubricated air.

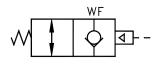


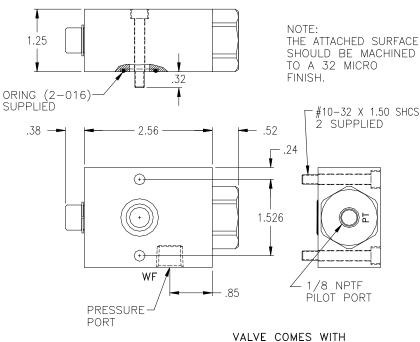
1/4 NPTF Direct Mount Normally Open Valve

- Direct Mount
- .000522 cc/min Leak Rate
- High Flow
- Air Pilot to Close
- Checks in One Direction

Basic Operation:

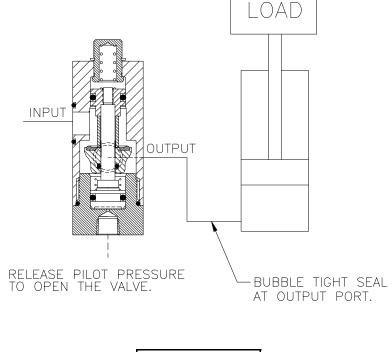
Normally open valve can be mounted directly to a manifold, air cylinder or any pneumatic device with a flat surface. Use where air tight operation is required. Pilot to close the valve. Internal check allows free frow in one direction.





VALVE COMES WITH MOUNTING KIT.





Operating Data:

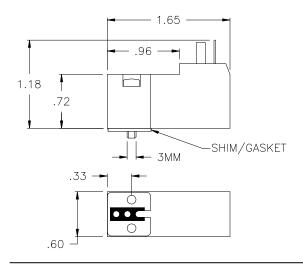
Max. Pressure: Min. Pilot Pressure: Leak Rate: Temp. Range: Cycle Rate: Flow Capacity (Cv): Cracking Pressure: Service: 120 psi 45 psi .0000522 cc/min. 30-150 F 1 cyc./sec. max. 2.6 1-2 psi Properly filtered dry air or lubricated air.

Model No.	
B4MDONOGM	



Coils, Connectors & Repair Kits

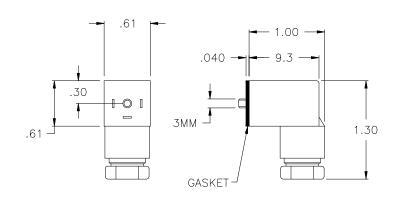
Coil for 1/8, 1/4, 3/8 and 1/4 Tube Model Valves



<u>Description:</u> Temp range: 14-122 F NEMA 4 / IP 65 (EN 60529) Continuous Duty Normally Closed Filtered lubricated or dry air operation 9.4 mm Pin Spacing

Model No.	Watt	Max Pressure	Voltage
A4M13	2.5	145 psi	24 VDC

Connector for 9.4 mm Pin Spacing



<u>Description:</u> 9.4 mm pin spacing Will accept .16 to .26 diameter cable

Model No.	Description	
A4M16	Standard black	
A4M17	24 vdc, transparent with LED	

Replacement Kits for A, B & D Series Valves

Model No.					
First 3 Characters of Model Number	Standard	High Temp	Low Temp		
A2M, A4M, A6M, A4TM	BC100	-	-		
B2M, B4M, B6M, BG6	BC400	BC400V	BC400T40		
B41, B61, B81, B12	BC510	BC510V			
D6C, D8C - (2 Required)	BC400	BC400V	BC400T40		

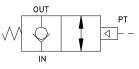


Pneumatic Cartridge Valve for a Manifold

- High Flow
- High & Low Temp
- .000113 cc/min Leak Rate
- Insert From One Side
- Easy Repair

Basic Operation:

Lock your pneumatic device in position when a pressure drop or total loss of pressure occurs.



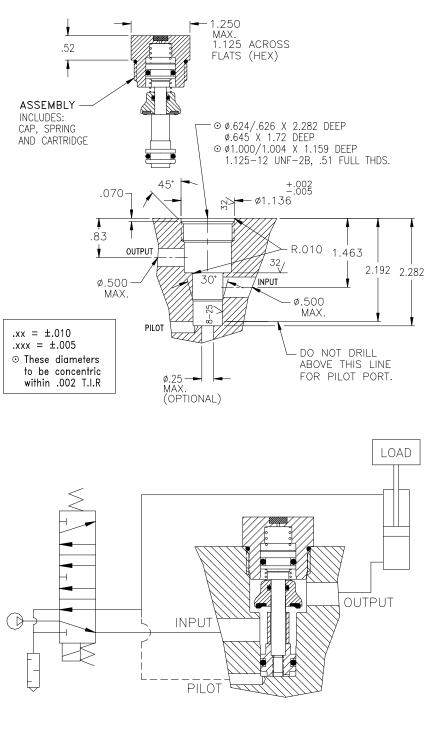


Operating Data:

Max. Pressure: Min. Pilot Pressure:

Leak Rate: Temp. Range:

Cycle Rate: Max. Flow Capacity (Cv): Cracking Pressure: Service: 150 psi 40 psi 25 psi (see table) .000113 cc/min -20 to 150 F (Nitrile) 30 to 350 F (FKM) -40 to 150 F (EPDM) 1 cyc./sec. max. 2.6 1-3 psi Properly filtered dry air or lubricated air.



Description	Standard	Low Temp*	High Temp		
Cartridge, End Cap & Spring	BC4MNAS	BC4MNAST40	BC4MNASV		
Cartridge & Spring	BC4MN	BC4MNT40	BC4MNV		
* No petroleum based lubricants. Comes lubricated with a silicone based lubricant. Add (-K18) to the model number for a lower pilot pressure (Ex: BC4MNAS-K18).					

