NEEDLE VALUES

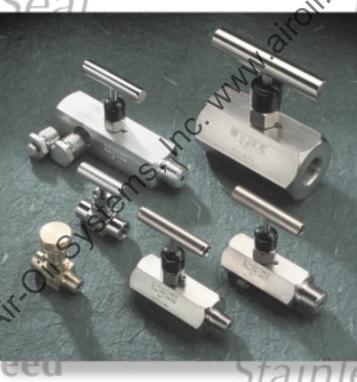
Soft Sea

NOSHOK Multiport Gauge reduce the number of gauge and other instrument conne o permanent philosophil herefore decreasing possi eak points (paths)

Hard Seat

is the key to the bubble tighthe Soft Seat Valve. Typically used in gaseous application this valve will provide years trouble free service.

block & bleed





t a maximum pressure rating 6000 psi for the Stainless Steel 1d Steel models

> Stem and bonnet threads are rolled for greater strength and smoother operation

valve is the -horse of the industry

3000 psi 6000 psi unless Steel

> The Instrumentation Company

Company Profile

Established in 1967, NOSHOK was one of the first companies in America to offer liquid filled pressure gauges, a revolutionary concept at the time. More importantly, NOSHOK was the first company to stand behind its instrumentation products with extended warranties and we're still the leader today. The NOSHOK standard of quality and reliability continues to be the industry benchmark over 30 years later.

Today, NOSHOK pressure measurement instruments are sold through a network of over 270 distributors worldwide. Our continued commitment to product excellence, total service and our sincere desire to be the best provides the NOSHOK customer with a distinct edge.

Over the years we have expanded our program to meet the ever changing needs of our customers with additional pressure gauge products, pressure snubbers, diaphragm seals, bimetal thermometers, needle valves, solenoid valves, transducers, transmitters & digital indicators. And now with the latest expansion of our Needle Valve Offering.

The same high quality, superior performance and unsurpassed reliability that the industry has come to expect from other NOSHOK instrument products are now available in NOSHOK Needle Valves. Available in a multitude of materials, port configurations and seat types, NOSHOK Needle Valves are the right choice when positive shut off or precise flow control and metering of most gases and liquids is required.

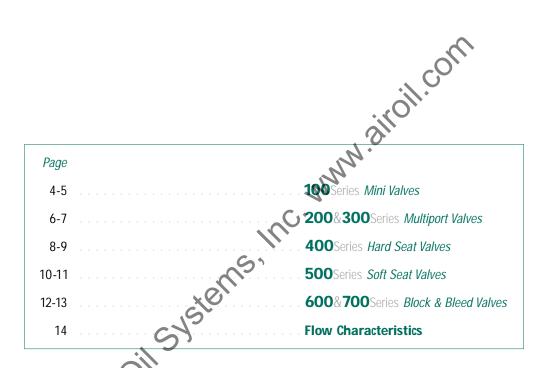
Additionally, every NOSHOK Needle Valve is helium leak tested and fully checked for proper operation to insure 100% "out of the box" reliability.

NOSHOK also has the capability to provide you with the application assistance necessary to put together that special requirement which is often so hard to find. If it's not in our catalog, call us, we are confident we can satisfy your needs.

At NOSHOK, we proudly back our commitment to excellence with our warranties. Thank You for choosing NOSHOK products.

James B. Cole Chief Executive Officer

Table of Contents



THREE YEAR WARRANTY

- to be free from defects in materials and workmanship
- to operate within catalogued performance specifications

The Needle Valves must be operated within the catalogued environmental and application parameters. Determination of failure will be made at NOSHOK using its equipment and personnel or a certified test facility specializing in this type of evaluation.

CAUTION

Operating conditions including but not limited to, system pressure, media compatibility and environmental conditions must be considered when selecting needle valves and options. Improper selection and use of needle valves could possibly cause failure and lead to possible property damage and/or personal injury.

DISCLAIMER

In keeping with and for the purposes of product and/or manufacturing process improvements, NOSHOK, Inc. reserves the right to make design and/or specification changes without prior notice.

NOSHOK is a member and actively supports:





ASME International B. 40 Committee





The **New NOSHOK 100 Series Mini Valve** is a big valve in a little package. Available in electroless nickel plated steel, electropolished stainless steel and brass, the **Mini Valve** was designed with your toughest applications in mind. All are equipped with both a Viton[®] O-Ring seal and a Teflon[®] back-up ring below the stem threads to protect the **Mini Valve** from corrosion and galling. The stem threads are rolled for strength and ease of operation, and the metal-to-metal hard seat design is *100% Hellum leak tested* to 1 x 10⁻⁴ ml/s at 200 psi on each **Mini Valve**.

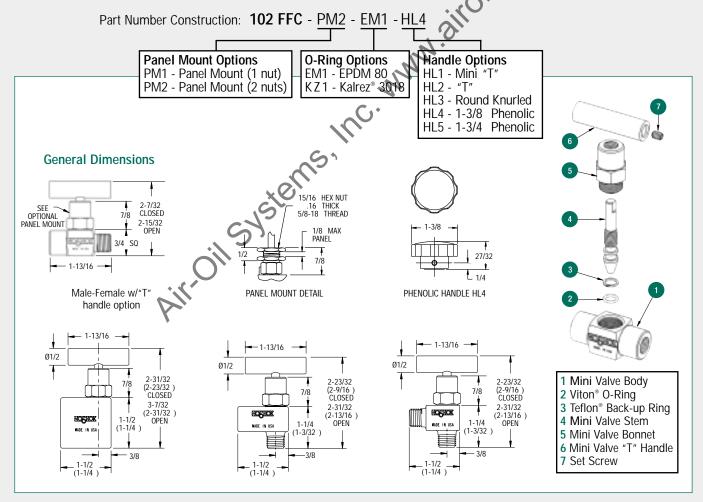
At a maximum pressure rating of 6000 psi for the Stainless Steel and Steel models and a 3000 psi rating for the Brass models, the **NOSHOK Mini Valve** has much to offer for such a little valve. With a variety of optional handles to choose from and the panel mount option, the **Mini Valve** will fit perfectly into any application.

PART NUMBER	CONNECTION	MATERIAL	PART NUMBER	CONNECTION	MATERIAL
101 MMB	1/8 NPT Male-Male	Brass	102 FFC	1/4 NPT Female-Female	Steel
102 MMB	1/4 NPT Male-Male	Brass	101 FFS	1/8 NPT Female-Female	Stainless Steel
101 MMC	1/8 NPT Male-Male	Steel	102 FFS	1/4 NPT Female-Female	Stainless Steel
102 MMC	1/4 NPT Male-Male	Steel	101 MFAB	1/8 NPT Male-Female Angle	Brass
101 MMS	1/8 NPT Male-Male	Stainless Steel	102 MFAB	1/4 NPT Male-Female Angle	Brass
102 MMS	1/4 NPT Male-Male	Stainless Steel	101 MFAC	1/8 NPT Male-Female Angle	Steel
101 MFB	1/8 NPT Male-Female	Brass	102 MFAC	1/4 NPT Male-Female Angle	Steel
102 MFB	1/4 NPT Male-Female	Brass	101 MFAS	1/8 NPT Male-Female Angle	Stainless Steel
101 MFC	1/8 NPT Male-Female	Steel	102 MFAS	1/4 NPT Male-Female Angle	Stainless Steel
102 MFC	1/4 NPT Male-Female	Steel	101 FFAB	1/8 NPT Female-Female Angle	Brass
101 MFS	1/8 NPT Male-Female	Stainless Steel	102 FFAB	1/4 NPT Female-Female Angle	Brass
102 MFS	1/4 NPT Male-Female	Stainless Steel	101 FFAC	1/8 NPT Female-Female Angle	Steel
101 FFB	1/8 NPT Female-Female	Brass	102 FFAC	1/4 NPT Female-Female Angle	Steel
102 FFB	1/4 NPT Female-Female	Brass	101 FFAS	1/8 NPT Female-Female Angle	Stainless Steel
101 FFC	1/8 NPT Female-Female	Steel	102 FFAS	1/4 NPT Female-Female Angle	Stainless Steel

When ordering options please refer to the Part Number Construction guide below for the appropriate suffix. Please note that the standard O-Ring in all the **NOSHOK Mini Valves** are Viton[®] and the standard handles are:

Brass: Round Knurled (HL3) · Steel: Mini "T" (HL1) · 316SS: Mini "T" (HL1)

The handle material will always match the material of the valve, unless otherwise specified. For example, the round knurled (HL3) on a 102 FFB will be brass. When only the standard configuration is needed, no additional designations are necessary. Please consult the factory for special application requests.



For flow characteristics refer to page 14

Kalrez[®] and Viton[®] are registered trademarks of DuPont Dow Elastomers Teflon[®] is a registered trademark of the DuPont Company

Technical Data:

Maximum Press	ure Rating:	Orifice size:	0.172″
Steel:	6000 psi	Flow Coefficient:	0.42
Stainless Steel:	6000 psi	Standard O-Ring:	Viton®
Brass:	3000 psi	Standard Back-up Ring:	Teflon®





NOSHOK Multiport Gauge Valves reduce the number of gauge and other instrument connections to permanent piping installations, therefore decreasing possible leak points (paths). Optional bleed plugs further allow pressure to be bled off without disturbing the permanent piping installation.

HARD SEAT VALVE FEATURES

- Metal to metal hard seat design is 100% Helium leak tested to 1 x 10⁻⁴ ml/s at 200 psi.
- 10000 psi pressure rating (@ 200°F maximum)

SOFT SEAT VALVE FEATURES

- Soft seat design is 100% Helium leak tested to 1 x 10⁻⁴ ml/s at 200 psi.
- 6000 psi pressure rating (@ 200°F maximum)
- Replaceable Delrin seat.
- Straight through porting for bi-directional, high capacity flow and easy roddable cleaning.

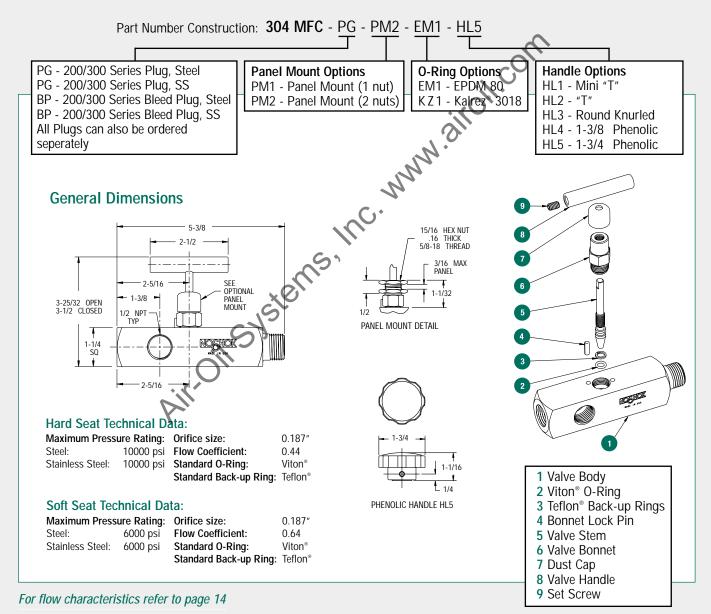
STANDARD FEATURES FOR HARD SEAT and SOFT SEAT VALVES

- Blow-out proof stem that provides a secondary stem seal in the full open position.
- Stem packing below the threads prevents thread galling and contamination.
- Viton[®] O-Ring & Teflon[®] back-up ring stem seals.
- All 316SS stems (even in steel valves) for longer life.
- Stem and bonnet threads are rolled for greater strength and smoother operation.
- One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- · Bonnet lock pin to prevent accidental loosening.
- Vinyl bonnet and stem dust cap.
- .187 inch orifice size.
- Optional panel mount bonnet and panel nuts.
- Electroless Nickel plated finish on carbon steel valves.
- Electropolish finish on stainless steel valves.

200 SERIES - HARD SEAT MULTIPORT VALVES		300 SERIES - SOFT SEAT MULTIPORT VALVES			
PART NUMBER	CONNECTION	MATERIAL	PART NUMBER	CONNECTION	MATERIAL
204 MFC	1/2 NPT Male-Female	Steel	304 MFC	1/2 NPT Male-Female	Steel
20604 MFC	3/4 NPT Male- 1/2 NPT Female	Steel	30604 MFC	3/4 NPT Male- 1/2 NPT Female	Steel
204 MFS	1/2 NPT Male-Female	Stainless Steel	304 MFS	1/2 NPT Male-Female	Stainless Steel
20604 MFS	3/4 NPT Male- 1/2 NPT Female	Stainless Steel	30604 MFS	3/4 NPT Male- 1/2 NPT Female	Stainless Steel

NACE MR0175-99 CERTIFICATION (Consult Factory)

When ordering options please refer to the Part Number Construction guide below for the appropriate suffix. Please note that the standard O-Ring in all the **NOSHOK** Valves are Viton[®] and the standard handles are: "T" handles.



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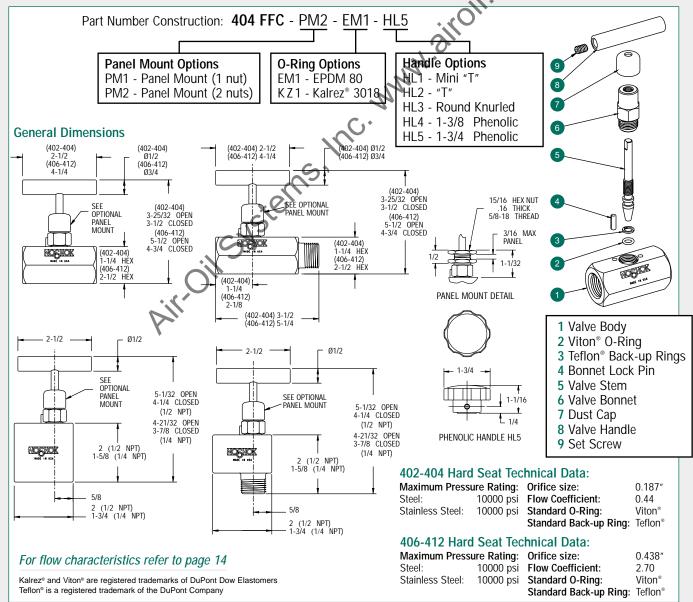
THIS VALVE IS THE WORK-HORSE OF THE INDUSTRY... and is fast becoming the standard that other hard seat needle valves are judged against.

- Metal to metal hard seat design is 100% Helium leak tested to 1 x 10-4 ml/s.
- 10,000 psi pressure rating (@200°F maximum).
- Blow out proof stem that provides a secondary stem seal in the full open position.
- · Stem packing below the threads prevents thread galling & corrosion.
- Viton O-Ring & Teflon back-up ring stem seals.
- All 316SS stems (even in steel valves) for longer life.
- · Stem and bonnet threads are rolled for greater strength and smoother operation.

- Angled stem for precise flow metering.
- One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- Bonnet lock pin to prevent accidental loosening.
- Vinyl bonnet & stem dust cap.
- Optional panel mount bonnet and panel nuts.
- Electroless Nickel plated finish on carbon steel valves.
- · Electropolish finish on stainless steel valves.

PART NUMBER	CONNECTION	MATERIAL	PART NUMBER	CONNECTION	MATERI
402 MFC	1/4 NPT Male-Female	Steel	412 FFC	1-1/2 NPT Female-Female	Steel
404 MFC	1/2 NPT Male-Female	Steel	442 FFC	*7/16 -20 UNF-2B Female-Female	Steel
406 MFC	3/4 NPT Male-Female	Steel	402 FFS	1/4 NPT Female-Female	Stainless S
408 MFC	1 NPT Male-Female	Steel	403 FFS	3/8 NPT Female-Female	Stainless S
410 MFC	1-1/4 NPT Male-Female	Steel	404 FFS	1/2 NPT Female-Female	Stainless S
412 MFC	1-1/2 NPT Male-Female	Steel	406 FFS	3/4 NPT Female-Female	Stainless S
402 MFS	1/4 NPT Male-Female	Stainless Steel	408 FFS	1 NPT Female-Female	Stainless S
404 MFS	1/2 NPT Male-Female	Stainless Steel	410 FFS	1-1/4 NPT Female-Female	Stainless S
406 MFS	3/4 NPT Male-Female	Stainless Steel	412 FFS	1-1/2 NPT Female-Female	Stainless S
408 MFS	1 NPT Male-Female	Stainless Steel	442 FFS	*7/16 -20 UNF-2B Female-Female	Stainless S
410 MFS	1-1/4 NPT Male-Female	Stainless Steel	402 MFAC	1/4 NPT Female-Female Angle	Steel
412 MFS	1-1/2 NPT Male-Female	Stainless Steel	404 MFAC	1/2 NPT Male-Female Angle	Steel
402 FFC	1/4 NPT Female-Female	Steel	402 MFAS	1/4 NPT Male-Female Angle	Stainless S
403 FFC	3/8 NPT Female-Female	Steel	404 MFAS	1/2 NPT Male-Female Angle	Stainless St
404 FFC	1/2 NPT Female-Female	Steel	402 FFAC	1/4 NPT Female-Female Angle	Steel
406 FFC	3/4 NPT Female-Female	Steel	404 FFAC	1/2 NPT Female-Female Angle	Steel
408 FFC	1 NPT Female-Female	Steel	402 FFAS	1/4 NPT Female-Female Angle	Stainless S
410 FFC	1-1/4 NPT Female-Female	Steel	404 FFAS	1/2 NPT Female Female Angle	Stainless St

When ordering options please refer to the Part Number Construction guide below for the appropriate suffix. Please note that the standard O-Ring in all the **NOSHOK** Valves are Viton[®] and the standard handles are: "T" handles. * SAE J1926-4-O-Ring Port.







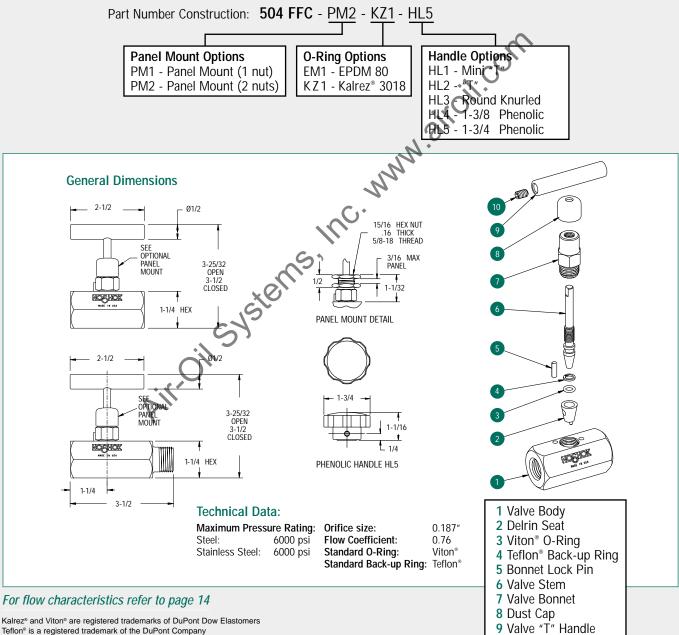
Typically used in gaseous application, this valve will provide years of dependable, trouble free service.

- Soft seat design is 100% Helium leak tested to 1 x 10⁻⁴ ml/s.
- 6,000 psi pressure rating (@200°F maximum).
- Replaceable Delrin seat
- Straight through porting for bi-directional, high capacity flow and easy roddable cleaning.
- · Blow out proof stem that provides a secondary stem seal in the full open position.
- Stem packing below the threads prevents thread galling & contamination.
- Viton O-Ring & Teflon back-up ring stem seals.
- All 316SS stems (even in steel valves) for longer life.

- · Stem and bonnet threads are rolled for greater strength and smoother operation.
- · One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- Bonnet lock pin to prevent accidental loosening.
- Vinyl bonnet & stem dust cap.
- .187 inch orifice size.
- Optional panel mount bonnet and panel nuts.
- Electroless Nickel plated finish on carbon steel valves.
- Electropolish finish on stainless steel valves.

Ordering Information								
PART NUMBER	CONNECTION	MATERIAL						
502 MFC	1/4 NPT Male-Female	Steel						
504 MFC	1/2 NPT Male-Female	Steel						
50402 MFC	1/2 NPT Male-1/4 NPT Female	Steel						
502 MFS	1/4 NPT Male-Female	Stainless Steel						
504 MFS	1/2 NPT Male-Female	Stainless Steel						
502 FFC	1/4 NPT Female-Female	Steel						
503 FFC	3/8 NPT Female-Female	Steel						
504 FFC	1/2 NPT Female-Female	Steel						
502 FFS	1/4 NPT Female-Female	Stainless Steel						
503 FFS	3/8 NPT Female-Female	Stainless Steel						
504 FFS	1/2 NPT Female-Female	Stainless Steel						

When ordering options please refer to the Part Number Construction guide below for the appropriate suffix. Please note that the standard O-Ring in all the NOSHOK Valves are Viton® and the standard handles are: "T" handles.



11

Teflon® is a registered trademark of the DuPont Company

10 Handle Set Screw





NOSHOK Block & Bleed Valves allow pressure to be bled off without disturbing the permanent piping installation thereby enabling the user to quickly and easily remove and/or replace instruments.

HARD SEAT VALVE FEATURES

- Metal to metal hard seat design is 100% Helium leak tested to 1 x 10⁻⁴ ml/s at 200 psi
- 10,000 psi pressure rating (@ 200°F maximum)

SOFT SEAT VALVE FEATURES

- Soft seat design is 100% Helium leak tested to 1 x 10⁻⁴ ml/s at 200 psi.
- 6,000 psi pressure rating (@ 200°F maximum)
- Replaceable Delrin seat.
- Straight through porting for bi-directional, high capacity flow and easy roddable cleaning.

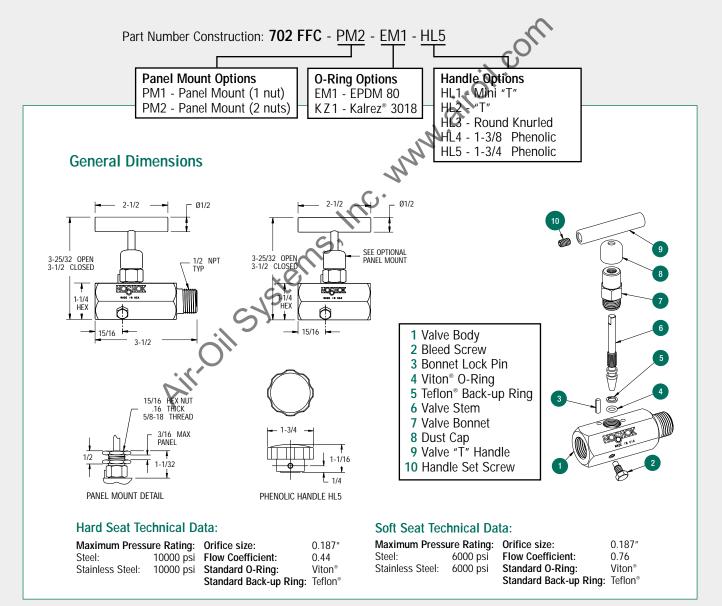
STANDARD FEATURES FOR HARD SEAT and SOFT SEAT VALVES

- Blow-out proof stem that provides a secondary stem seal in the full open position.
- Stem packing below the threads prevents thread galling and contamination.
- Viton[®] O-Ring & Teflon[®] back-up ring stem seals.
- All 316SS stems (even in steel valves) for longer life.
- Stem and bonnet threads are rolled for greater strength and smoother operation.
- One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- · Bonnet lock pin to prevent accidental loosening.
- · Vinyl bonnet and stem dust cap.
- .187 inch orifice size.
- Optional panel mount bonnet and panel nuts.
- Electroless Nickel plated finish on carbon steel valves.
- Electropolish finish on stainless steel valves.

600 SERIES - HARD SEAT BLOCK & BLEED VALVES			700 SERIES - SOFT SEAT BLOCK & BLEED VALVES			
PART NUMBER	CONNECTION	MATERIAL	PART NUMBER	CONNECTION	MATERIAL	
602 MFC	1/4 NPT Male-Female	Steel	702 MFC	1/4 NPT Male-Female	Steel	
604 MFC	1/2 NPT Male-Female	Steel	704 MFC	1/2 NPT Male-Female	Steel	
602 MFS	1/4 NPT Male-Female	Stainless Steel	702 MFS	1/4 NPT Male-Female	Stainless Steel	
604 MFS	1/2 NPT Male-Female	Stainless Steel	704 MFS	1/2 NPT Male-Female	Stainless Steel	
602 FFC	1/4 NPT Female-Female	Steel	702 FFC	1/4 NPT Female-Female	Steel	
604 FFC	1/2 NPT Female-Female	Steel	704 FFC	1/2 NPT Female-Female	Steel	
602 FFS	1/4 NPT Female-Female	Stainless Steel	702 FFS	1/4 NPT Female-Female	Stainless Steel	
604 FFS	1/2 NPT Female-Female	Stainless Steel	704 FFS	1/2 NPT Female-Female	Stainless Steel	

NACE MR0175-99 CERTIFICATION (Consult Factory)

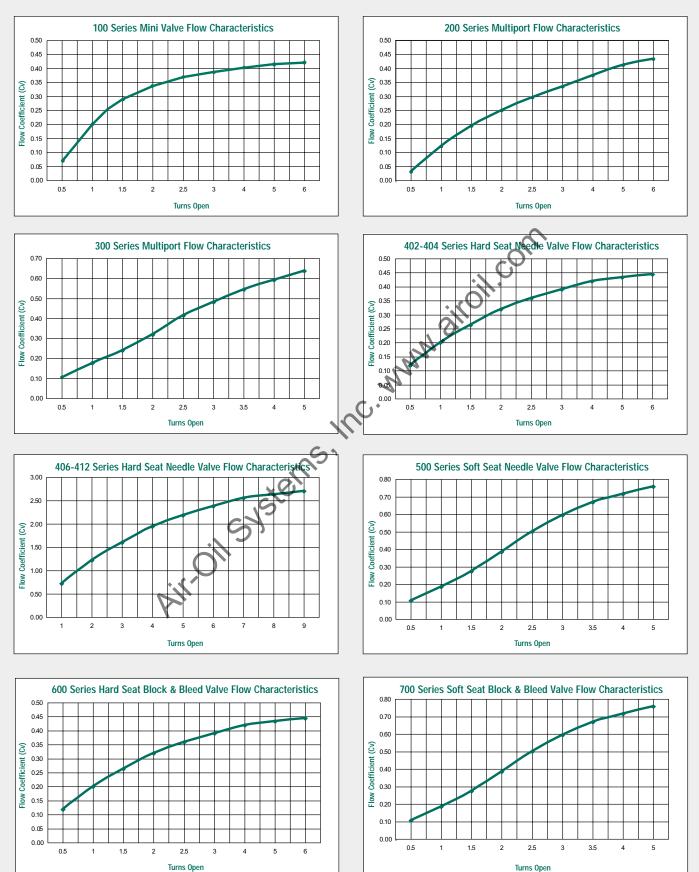
When ordering options please refer to the Part Number Construction guide below for the appropriate suffix. Please note that the standard O-Ring in all the **NOSHOK** Valves are Viton[®] and the standard handles are: "T" handles.



For flow characteristics refer to page 14

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FLOW CHARACTERISTICS



NOTES



Instrumentation Company INCORPORATED