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# CVGC **Carbon Vacuum Grippers**

### **General Information**

With their innovative design, Coval's **CVGC** carbon vacuum grippers correspond perfectly to the weight constraints, flexibility and safety of collaborative robot applications.

The **CVGC** series is composed of:

- a carbon structure, 2.5 times lighter than aluminum and offering mechanical strength 6 times greater
- flexible material on the gripper edges, to protect both gripper and operator
- foam gripping interface, for versatile product handling
- a plastic "function" block, including vacuum generator, pilot control cartridge, silencer and vacuum switch...

... all this, in a very compact and ultralight design, guarantees a fast setup and easy integration on the robot.

The three standard formats allow you to choose your **CVGC** and ensure the handling of your loads: corrugate, plastics, metal/glass plates, etc.

#### **Advantages**

- Ultra-light and compact, due to their carbon design.
- Suitable for collaborative robot applications, heavy-duty robots and special machines.
- Fully integrated, allowing for an easy and fast installation.

#### **Characteristics**

	Dimensions L x W x H (mm)	Air drawn in (SCFM)	Air consumed (SCFM)	Capacity <sup>(1)</sup> (kg)	(kg)
CVGC 150X150	150 x 150 x 90	3.18	4.77	30	0.8
CVGC 240X120	240 x 120 x 90	6.36	9.53	38	1.0
CVGC 320X160	320 x 160 x 90	7.42	12.2	68	1.3

(1) Indicative force for a vacuum gripper with foam interface covered 100% by the load, including a safety factor of 2 for horizontal handling and rigid, airtight surface.

**URCap plugin** IR UNIVERSAL ROBOTS available for e-Series robots

#### **Applications**

The **CVGC** vacuum gripper provide a unique solution for the handling of products in various industrial sectors:

- Packaging Glass
- Plastics Metal
- Composite
- Wood



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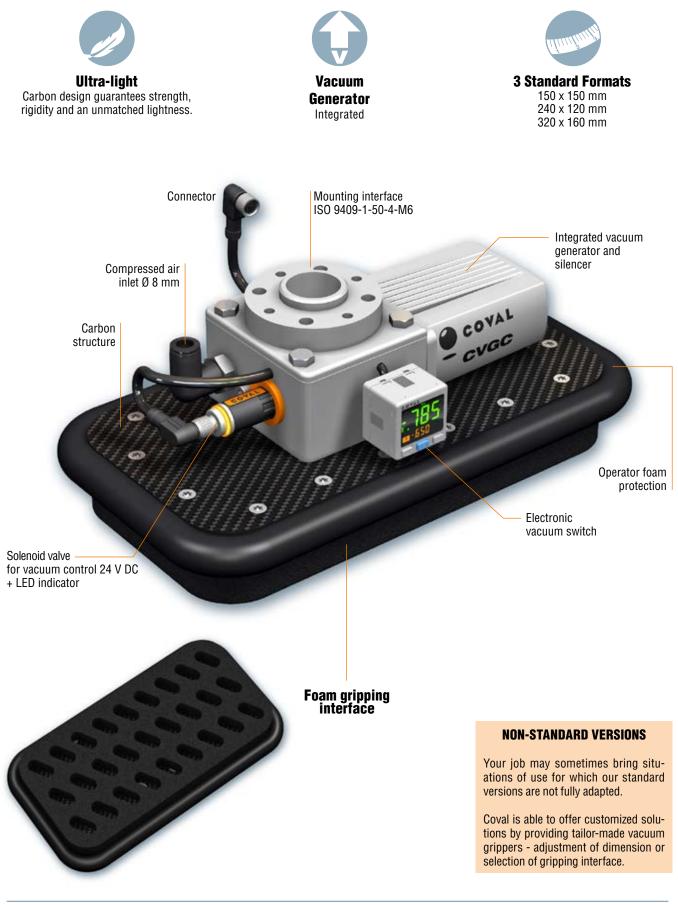
Industry-specific applications



## **CVGC** Carbon Vacuum Grippers

### General Information





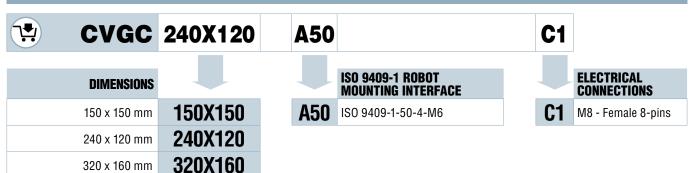


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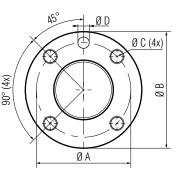
Selection and Configuration, Characteristics



#### **To Order**

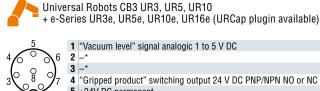


ISO 9409-1 Robot Mounting Interface							
Version	Standard		<b>Ø B</b> (mm)	<b>Ø C</b> (mm)	<b>Ø D</b> (mm)		
A50	ISO 9409-1-50-4-M6	50	63	M6 (4 screws)	6	Universal Robots UR3, UR5, UR10, UR16 + e-Series	



#### **Electrical Connections**

C1: M8 connector - female 8-pins elbow, cable length 150 mm



1 "Vacuum level" signal analogic 1 to 5 V DC

### 3 -\*

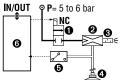
4 "Gripped product" switching output 24 V DC PNP/NPN NO or NC 5 +24V DC permanent

7 Vacuum Control 24 V DC PNP/NPN

8 0 V - GND \* not used in this configuration

#### **General Characteristics**

6



- "Vacuum" solenoid valve
- Venturi
- O Through-type silencer Foam gripping interface
- Electronic vacuum switch
- Input / Output board
- Supply: non-lubricated air, 5 microns filtered, according to ISO 8573-1:2010 [4:5:4].
- Operating pressure: from 5 to 6 bar
- Optimal pressure:
- CVGC150x150 / CVGC 320x160: 5.5 bar - CVGC240x120: 6 bar
- Maximum vacuum: 85%.
- Vacuum command light: orange LED
- Electric protection grade: IP40
- Control voltage: 24 V DC +/-10%

The values represent the average characteristics of our products.

- Vacuum control: 24 V DC PNP/NPN
- Power consumption: 65 mA (no load)
- The switching type of the inputs / outputs is configurable to PNP or NPN
- Outputs:
  - 1 x "Vacuum level" signal analogic 1 to 5 V DC
    1 x "Gripped product" switching output 24 V DC PNP/NPN
  - NO or NC (125 mA max.)
- Service life: 30 million cycles
- Operating temperature: from 32 to 122° F
- Materials:
  - Gripper: carbon, PA 6.6 15% FG, brass, stainless steel, PETP - Valve: aluminum, steel, NBR
  - Foam gripping interface: EPDM
- Noise level:
  - -CVGC 150x150: 72 dBA
  - -CVGC 240x120: 71 dBA
  - CVGC 320x160: 66 dBA

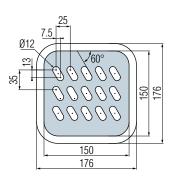


## **CVGC Carbon Vacuum Grippers** Dimensions

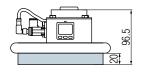


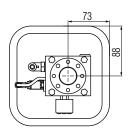
**Dimensions** 

#### CVGC150X150A\_\_\_

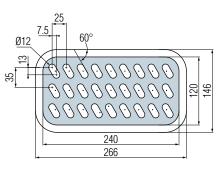


**Mounting interface A50** 

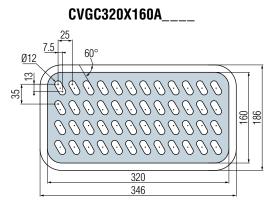


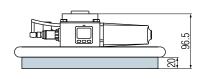


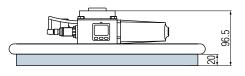
Note: All dimensions are in mm.

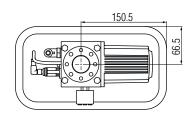


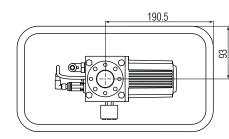
CVGC240X120A\_\_\_\_

















#### A TECHNOLOGICAL PARTNER ON A GLOBAL SCALE

Located in the southeast region of France, COVAL conceives, manufactures and globally distributes high performance, advanced vacuum automation components and systems for industrial applications in all branches.

COVAL is an ISO 9001: V2015 certified company which offers innovative solutions integrating reliable and optimized components with intelligent functionalities. The focus is to provide the most personalized and economic solution to a given application while assuring a significant improvement in the productivity and the safety for the vacuum users around the world.

COVAL has an ambition for technical excellence and innovation. As a specialist in vacuum automation, COVAL is reputed for offering reliable, personalized, cost effective and productive solutions. The references of COVAL can be found in several industrial sectors (Packaging, Automotive Industry, Plastic, Graphic, Aeronautic...) where vacuum handling is important for high efficiency and productivity.

COVAL markets its products and services all over Europe, in the United States and South America through its subsidiaries and authorized distribution network. COVAL strives to provide customer driven solutions and gives the best possible treatment to satisfy all its clients.

For all enquiries from Australia, Africa and Asia kindly contact COVAL head office in France.



COVAL S.A.S. Head Office

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